

# SLABS

COMPLETE RANGE OF SLAB FORMWORK AND RELATED SOLUTIONS



**NEW NAUTILUS**



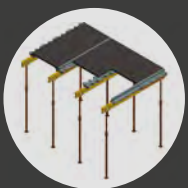
**SKYDOME**



**SKYRAIL**



**AIRPLAST**



**GEOSKY**

-  **SIMPLICITY**
-  **LIGHTNESS**
-  **SUSTAINABLE**

# THE COMPANY



## HISTORY

Since its foundation in the early 1970s, Geoplast has been designing and manufacturing innovative recycled plastic products. We create sustainable solutions with high added value that offer excellent performance and a useful life cycle in line with construction industry standards.

Year after year we have improved our expertise in the strategic sectors in which we operate such as construction, stormwater management, urban green and landscape, always distinguishing ourselves as a reliable and efficient partner.

Geoplast products are available worldwide thanks to an extensive network of distributors, including two subsidiaries in South Africa and the USA.

## MANUFACTURING

- 3 plants covering a total area of 40.000 m<sup>2</sup>, 10,000 m<sup>2</sup> of which are roofed;
- 28 production lines: 2 plastic regeneration lines and 26 high-tonnage injection moulding machines;
- more than 20 million items produced per year;
- annual processing capacity of more than 25.000 tonnes of material.



# OUR KNOW-HOW

## SUSTAINABILITY

We at Geoplast firmly believe that the environment and industry can coexist and support each other. This has been our main motivation since the foundation of the company.

Almost all of our products are made from recycled plastic from post-consumer and industrial scrap: this way waste material is transformed into a valuable resource and ultimately into new, intelligent applications.

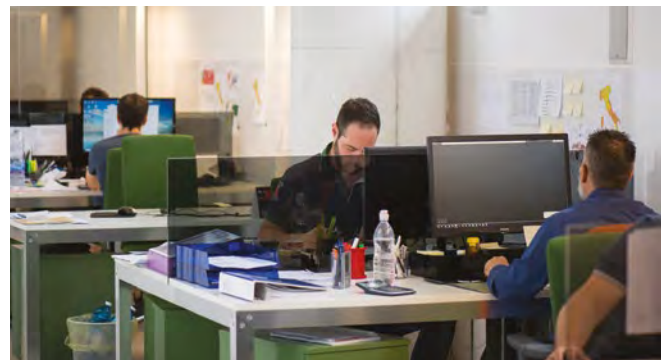


## SERVICES & CONSULTING

The requirements of clients, designers and companies are supported by the technical expertise of a dedicated team of skilled specialists.

The services provided by Geoplast range from assistance on site, technical feasibility analyses, preliminary and executive plans.

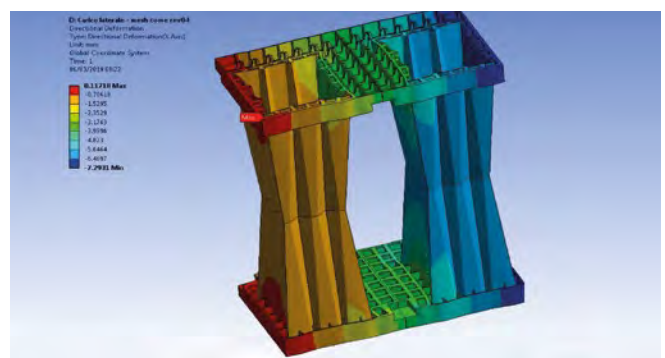
Knowledge sharing and distribution are essential, and take the form of digital tools, webinars and publications.



## INNOVATION

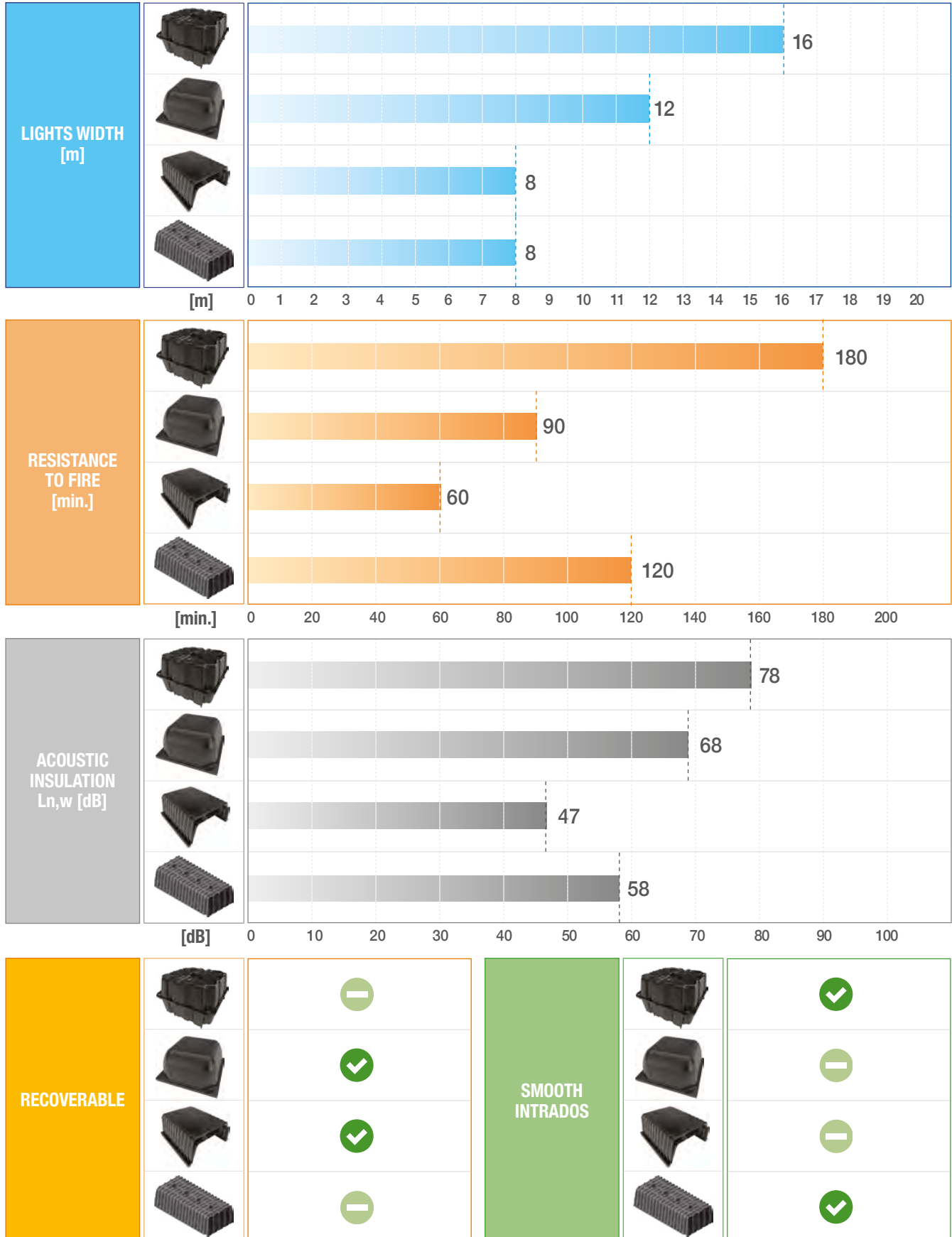
A team of 10 engineers dedicated to the research and development of new solutions and materials has produced over 40 patents registered worldwide, as well as more than 50 trademarks.

Geoplast's philosophy is that there are always intelligent, sustainable and cost-effective solutions around the corner, and that it is up to us to discover them.



# COMPARISON OF FLOOR SOLUTIONS

The Geoplast range consists of various systems with which it is possible to give the building the desired performance characteristics in terms of living comfort, use of interior spaces and safety.



# INDIX COMPLETE RANGE OF FORMWORK FOR SLABS



**NEW NAUTILUS  
NEW NAUTILUS EVO**

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**SKYDOME**

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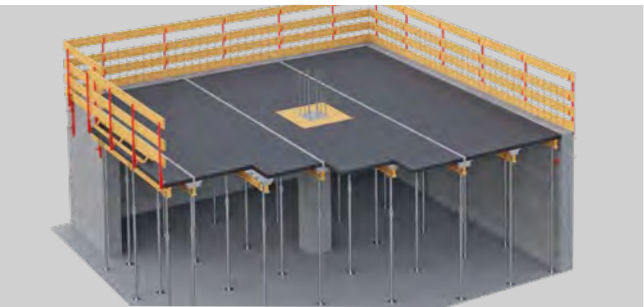
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### NEW NAUTILUS

Lightening system for reinforced concrete slabs.



### SKYRAIL

Reusable technopolymer formwork for one-way lightened slabs.



### NEW NAUTILUS EVO

Lightening system for reinforced concrete slabs.



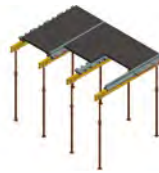
### AIRPLAST

System for lightening one-way lat soffit floors.



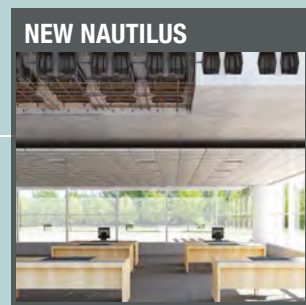
### SKYDOME

Reusable technopolymer formwork for bidirectional lightened slabs.



### GEOSKY

Reusable formwork for flat floors.



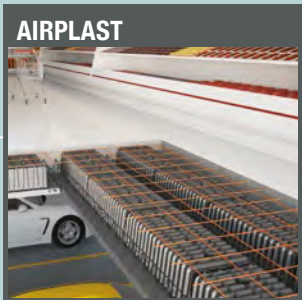
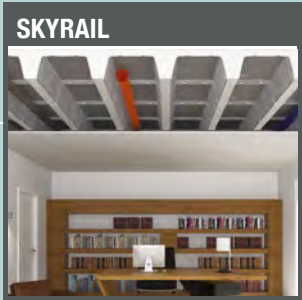
# SLABS

We are deeply convinced that in the current global context a company can only continue its development and innovation through a constant dialogue with the environmental and social system in which it operates.

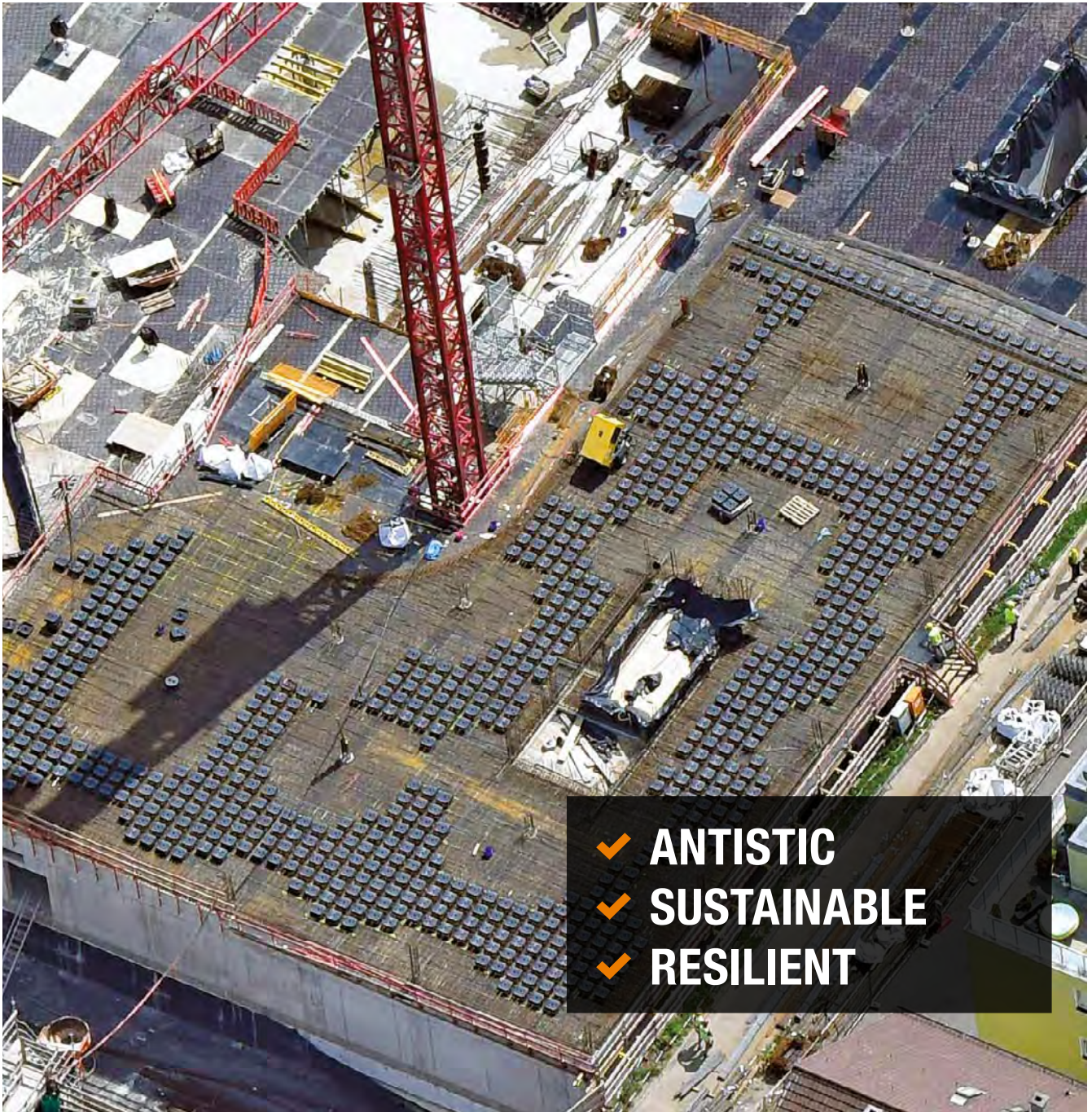
Each choice must take into account three main objectives: respect for the planet (Planet), the well-being of people (People) and profitability for operators (Profit).

In all the solutions that are part of the Solai Division, these 3 objectives find a clear

meeting point: lighter buildings, able to respond better to seismic stress and therefore safer for people, construction methods that significantly reduce the use of materials that involve a production process with high emissions of pollutants into the environment and, finally, a reduction in construction costs thanks to the adoption of cheaper but equally performing materials.



# NEW NAUTILUS - NEW NAUTILUS EVO



- ✓ **ANTISTATIC**
- ✓ **SUSTAINABLE**
- ✓ **RESILIENT**

**DI SYSTEM LIGHTENING  
FOR SLABS IN  
REINFORCED CONCRETE**





# THE SOLUTION

Recycled polymer lightening system for in-situ reinforced concrete slabs.

Reinforced concrete slabs are economical and simple to manufacture, allowing great architectural freedom and the elimination of extrados structures.

Their structural lightening makes it possible to reduce their own weight by 25-30%, with benefits that cascade throughout the structure, both in static and seismic conditions.

By using our regenerated polymer lightening system, it is possible to reduce the amount of reinforcement steel required by up to 15% and, due to the increased lightness, reduce the cross-sections and reinforcement of columns, partitions and foundations.

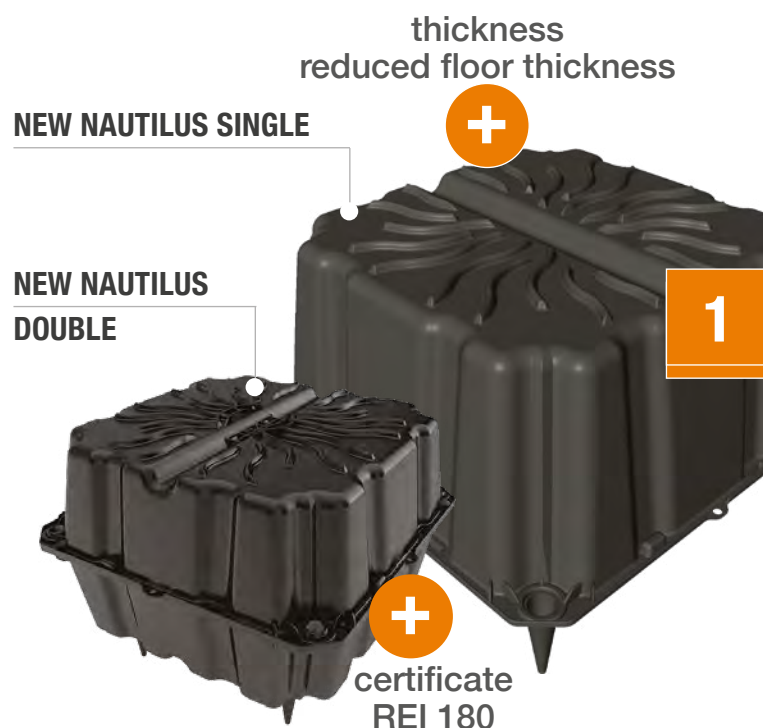
## MULTI-STOREY RESIDENTIAL BUILDINGS

## MULTI-STOREY CAR PARKS

## TERTIARY BUILDINGS

## COMMERCIAL BUILDINGS

## HOSPITALS



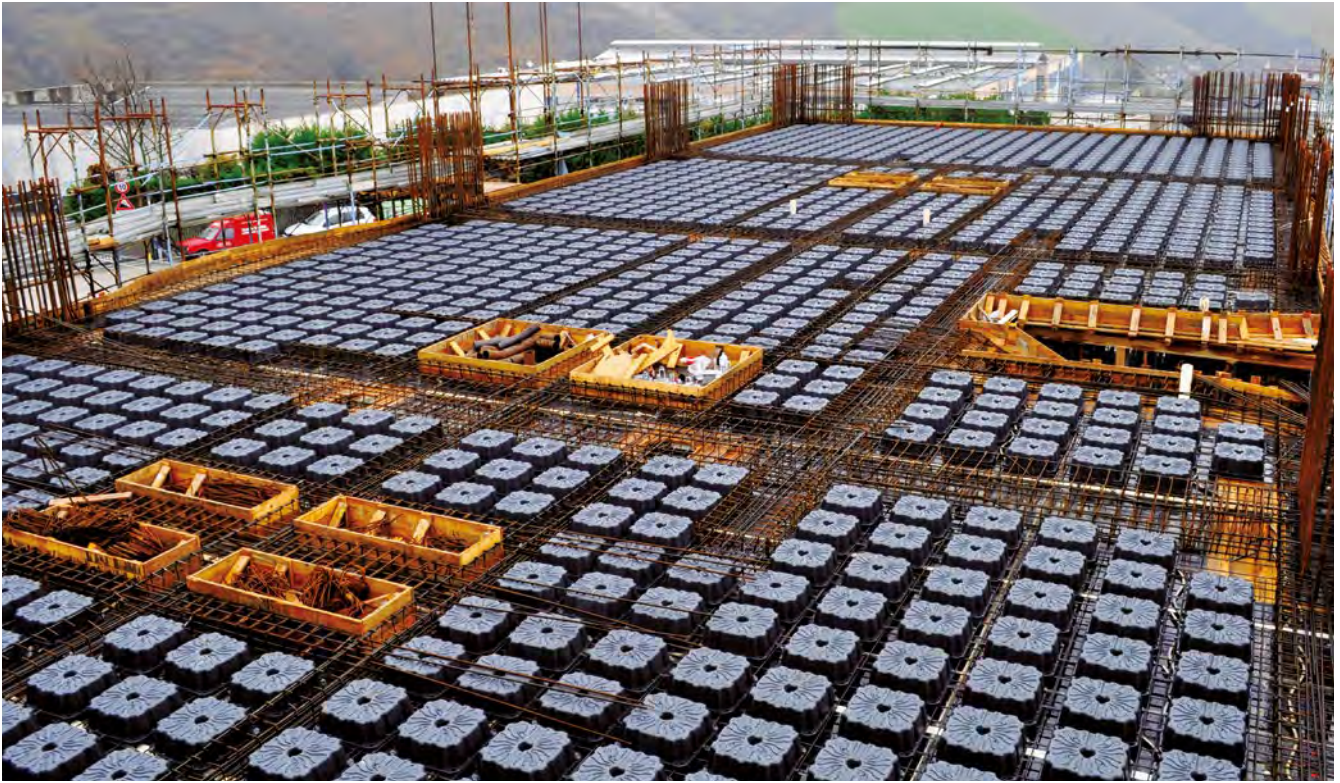
### THE CENTRAL CONE

The central cone helps the operator to work well and with precision by guaranteeing:

- Visual check of the actual completion of the of the lower slab;
- Security of completeness of the structural section;
- Limitation of lifting during casting;
- Perfect and homogeneous finish of the soffit.



# ADVANTAGES



Lightenings are placed where necessary, leaving the solid concrete areas where shear stresses are greatest.

## **FREEDOM ARCHITECTURAL**

The architecture of the building is not compromised by the use of the lightening elements; on the contrary, the technical value of the work is reinforced.

The slabs lightened with our elements allow a great deal of freedom in the arrangement of vertical structures and make it possible to achieve greater spans than with traditional slabs.

## **LIGHTNESS**

Lightening elements reduce the consumption of concrete in the span where it works less efficiently.

In the support areas, the lightening elements are inserted at a suitable distance from the areas where higher shear resistance is required.

Overall, the effect of lightening reduces concrete consumption and the weight of the floor itself.

## **OPTIMISATION**

The lower weight of the decks makes it possible to reduce the sections and reinforcements of the vertical structures and foundations and consequently reduces the seismic forces in play, thus benefiting the structure as a whole.

The reduction in reinforcement and cross-sections of vertical structures and foundations can be up to 15% compared to structures with other slab technologies.

# 2009 TO TODAY...



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Since 2009, we have contributed to building in a more sustainable way. Projects carried out with our lightweighting systems have saved raw materials and natural resources and contributed to the reduction of greenhouse gas emissions into the atmosphere.

## **ANTISTIC**

The reduction of seismic forces in play in some cases can be up to 30% compared to structures with other slab technologies.

## **SUSTAINABILITY PROFITABLE**

Our lightweighting system allows a reduction of up to 30% in concrete on decks and up to 15% on verticals and foundations. The reduction of reinforcing steel can be up to 15% overall.

Reducing the use of CO<sub>2</sub>-intensive raw materials not only contributes to achieving decarbonisation targets by 2030, but also results in direct profit for builders and contractors.

## **VERSATILITY**

Our lightening system is very versatile not only in application but also in laying.

The designer has the possibility to organise the interior spaces in a very flexible way while the builder benefits from the lightness of the elements.

# ADVANTAGES OF LIGHTENING SYSTEMS



## **LOWER SEISMIC RISK**

A lighter structure has better seismic behaviour.

## **LOGISTICAL ADVANTAGES**

Saving steel and concrete allows for optimisation of the construction site.

## **REI 120 CERTIFICATE**

Laboratory certification of fire resistance up to 180'.

## **LOWER CONCRETE CONSUMPTION**

Reduction in concrete consumption of up to 25%.

## **LOWER STEEL CONSUMPTION**

Optimisation of steel consumption with a reduction of around 15%.

## **LESS LOAD ON FOUNDATIONS**

Possibility of reducing the size of the structure's foundations.

## **UP TO 30% CHEAPER COMPARED TO A SOLID FLOOR**

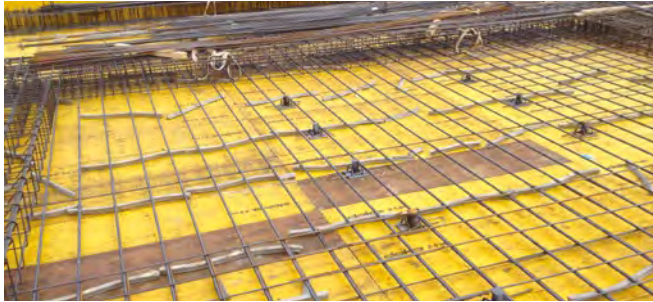
The sum of the advantages described above results in considerable cost savings.

# INSTALLATION

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① PREPARATION OF THE BASE



② LAYING OF LOWER REINFORCEMENT AND FULL ZONES



③ LAYING NEW NAUTILUS



④ COMPLETION OF LAYING ARMOUR



⑤ FIRST PHASE CASTING



⑥ WAITING BETWEEN FIRST AND SECOND JET PHASE



⑦ JET SECOND PHASE



⑧ SCASSERO

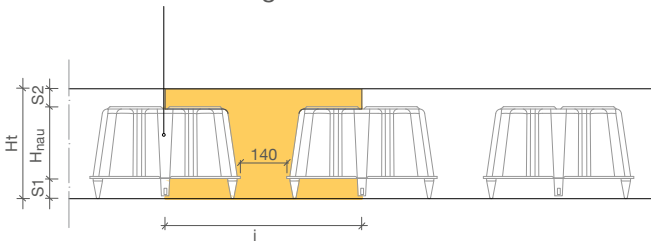
# PRE-DIMENSIONING

With the help of the table below you can get a complete overview of the possibilities offered by our technical solution. Scan the QR code to access the online calculator for customised pre-dimensioning.

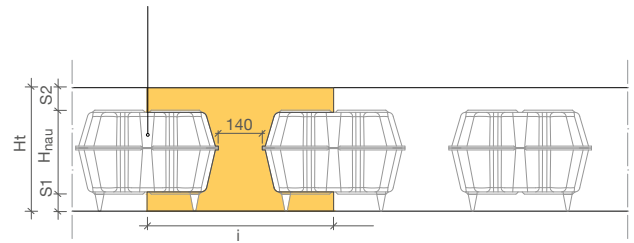
Frame the QR code to display the slab calculator page.



New Nautilus Evo Single



New Nautilus Evo Double



Centre distance pillars $L_x \times L_y$	Overloads $G'_k + Q_k$	Proposed Thickness $H_t$	$S_1$	$H_{nau}$	$S_2$	Insole inertia lightened $J_{nau}$	Insole inertia full $J_{full}$	Weight own insole lightened $P_{nau}$	Weight own insole full $P_{full}$	Economy weight/concrete	Riduction loads/ steel
[m]	[kN/m <sup>2</sup> ]	[cm]	[cm]	[cm]	[cm]	[cm <sup>4</sup> ]	[cm <sup>4</sup> ]	[kN/m <sup>2</sup> ]	[kN/m <sup>2</sup> ]	%	%
5	5.00	20	5	10	5	60821.26	66666.67	3.63	5.00	-27.4	-13.0
6	5.00	23	5	13	5	88537.95	101391.67	4.15	5.75	-27.8	-14.2
7	5.00	25	6	13	6	117362.62	130208.33	4.65	6.25	-25.6	-13.6
8	5.00	28	6	16	6	158952.73	182933.33	5.18	7.00	-26.0	-14.5
9	5.00	32	7	20	5	226197.71	273066.67	5.78	8.00	-27.8	-16.4
10	5.00	34	7	20	7	280664.38	327533.33	6.28	8.50	-26.1	-15.8
11	5.00	36	7	24	5	307772.12	388800.00	6.38	9.00	-29.1	-18.0
12	5.00	40	8	24	8	452305.45	533333.33	7.38	10.00	-26.2	-16.8
13	5.00	44	8	28	8	581150.55	709866.67	7.98	11.00	-27.5	-18.2
14	5.00	50	7	36	7	779649.39	1041666.67	8.48	12.50	-32.2	-22.3
15*	5.00	58	10	41	7	1236413.18	1625933.33	9.98	14.50	-31.2	-22.5
16*	5.00	64	8	48	8	1561851.26	2184533.33	10.73	16.00	-32.9	-24.4
17**	5.00	68	10	48	10	1997584.59	2620266.67	11.73	17.00	-31.0	-23.4
18**	5.00	72	10	52	10	2317962.12	3110400.00	12.43	18.00	-30.9	-23.6
19**	5.00	74	10	56	8	2386739.39	3376866.67	12.65	18.50	-31.6	-24.3
20**	5.00	76	10	56	10	2668006.06	3658133.33	13.15	19.00	-30.8	-23.8

\*Recommended high performance concrete. \*\*Recommended post-tensioning..

# GEOPLAST TECHNICAL ASSISTANCE

Our engineers are on hand to support you during all phases of the project:

<b>Modelling FEM of your floor</b>	<b>Assumptions of dimensioning and layout</b>	<b>Analysis of costs</b>	<b>Design executive</b>	<b>Assistance during installation on site</b>	<b>Training and Formation</b>
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# LARGE SPANS AND SEISMIC RESPONSE

The lightness guaranteed by the New Nautilus system makes it possible to create slabs with high structural qualities.

It is possible to obtain spans of up to 20 metres and reduce the weight of the floor by more than 30%. This characteristic, together with the rigidity of the bidirectional behaviour of the floor, is a winning feature in the design of structures to be built in the most demanding seismic areas.



1

## PARKING

When constructing underground and multi-storey car parks, it is essential to obtain as many parking spaces as possible. With bi-directional slabs, lightened with New Nautilus, it is possible to achieve greater spans than with traditional solutions, and to optimise the positioning of the pillars, creating more space for parking, and also increasing the manoeuvring areas.



# MULTISTOREY BUILDINGS

The use of the New Nautilus system is particularly suitable for the construction of multi-storey buildings; compared to a solid solution it is possible to reduce the consumption of concrete, and therefore the weight of the floor, by up to over 30%. This reduction, replicated for all the floors, makes it possible to limit the loads acting on the pillars and foundations, contributing to a significant reduction in costs.



# SCHOOL BUILDING

Schools are places where prevention and safety must always be guaranteed, as well as the availability of ample space for students. The New Nautilus system allows the creation of floors with excellent structural performance, thanks to the bidirectional configuration, and with excellent seismic behaviour. It is also possible to create large spans for better management of internal spaces.





# HEALTHCARE FACILITIES

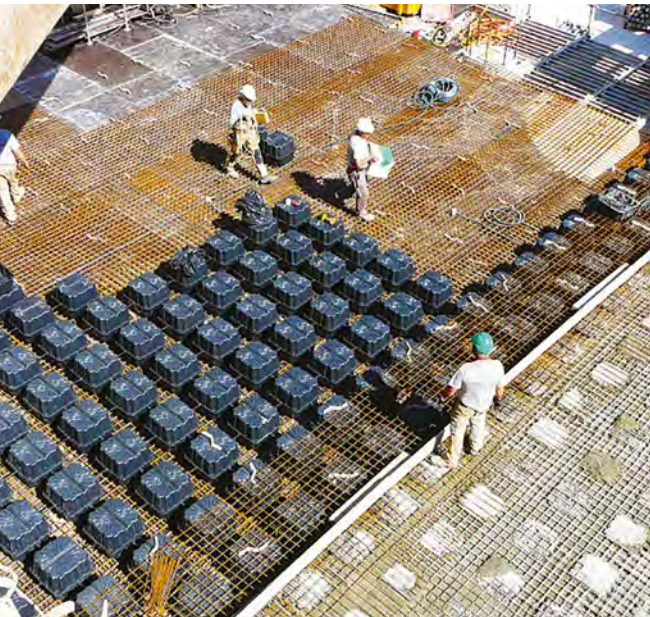
Hospitals are structures that must guarantee the highest seismic standards to protect the people inside. New Nautilus is the perfect way to give a building good structural performance. In addition, it allows the structure to be lightweight while maintaining optimum performance under high loads.



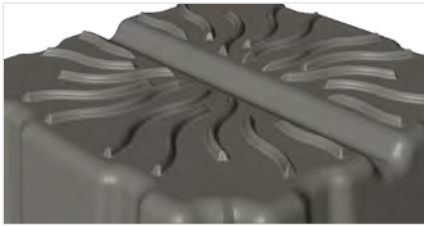
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# FOUNDATION RAFTS

To build in soils with low bearing capacity, expensive and complicated foundation piles are usually used. With the use of New Nautilus it is possible to obtain foundation rafts with high rigidity and capable of distributing the load over a large area. This creates a structure consisting of a grid of beams enclosed between two slabs that avoid differential settlements.



# TECHNICAL SPECIFICATIONS



## THE UPPER SPACERS



The upper part of the formwork is fitted with evenly distributed 8 mm thick spacer elements. These elements allow the upper reinforcement to be placed directly on the formwork, ensuring that it is adequately covered with concrete.



## THE SIDE TAB



The formworks are equipped with lateral spacers that allow the correct positioning of the elements according to the width of the joists calculated at the design stage. The elements, preset from 100 to 200 mm, are hooked into the side slots.



## THE LOWER FOOT

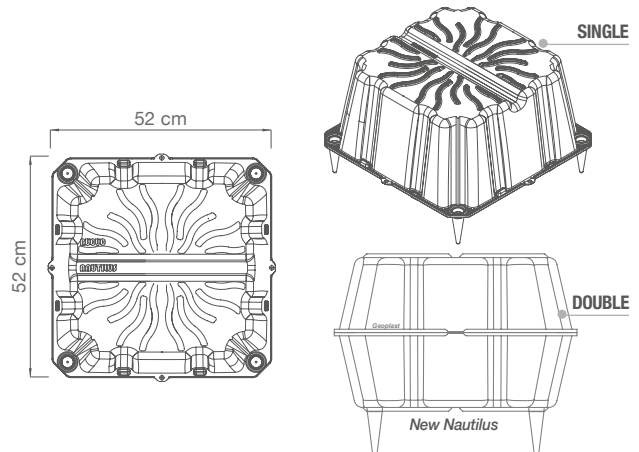


They are moulded at the same time as the rest of the formwork and allow the creation of the bottom slab of the thickness assessed during the design phase. The feet vary in height from 40 to 100 mm.

# TECHNICAL DATA NEW NAUTILUS



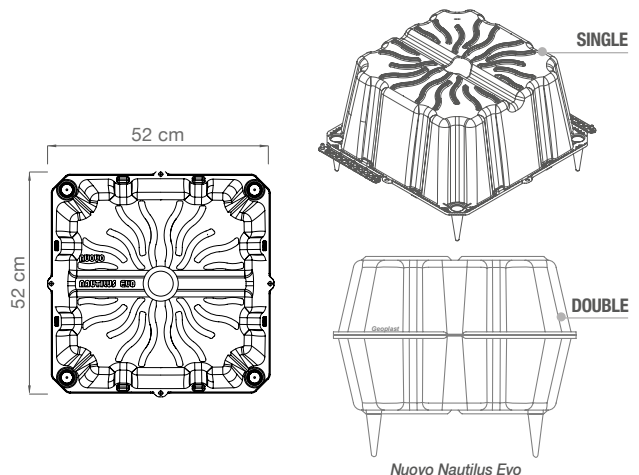
	NEW NAUTILUS EVO SINGLE	NEW NAUTILUS EVO DOUBLE
Foot H (cm)	0 - 4 - 5 - 6 - 7 - 8 - 9 - 10	
Spacer (cm)	10 - 12 - 14 - 16 - 18 - 20	
Packing size (cm)	110 x 120 x H250	



# TECHNICAL DATA NEW NAUTILUS EVO



	NEW NAUTILUS EVO SINGLE	NEW NAUTILUS EVO DOUBLE
Foot H (cm)	0 - 4 - 5 - 6 - 7 - 8 - 9 - 10	
Spacer (cm)	10 - 12 - 14 - 16 - 18 - 20	
Packing size (cm)	110 x 120 x H250	



Piece volume may vary depending on model, see data sheet for details.

# DIMENSIONAL TABLES

## NEW NAUTILUS SINGLE\*



	Material	Size actual (cm)	Weight (kg)	Width joist (cm)	Incidence formwork (pz./m <sup>2</sup> )	Consumption CLS (m <sup>3</sup> /m <sup>2</sup> )	Volume formwork (m <sup>3</sup> /pz.)
<b>H16 SINGLE</b>	Graplene (Polypropylene Recycled Compound)	52 x 52 x H16	1.32	10	2.60	0.074	0.033
				12	2.44	0.079	
				14	2.30	0.084	
				16	2.16	0.089	
				18	2.04	0.093	
20	1.93	0.096					
<b>H20 SINGLE</b>	Graplene (Polypropylene Recycled Compound)	52 x 52 x H20	1.43	10	2.60	0.096	0.040
				12	2.44	0.102	
				14	2.30	0.108	
				16	2.16	0.113	
				18	2.04	0.118	
20	1.93	0.123					
<b>H24 SINGLE</b>	Graplene (Polypropylene Recycled Compound)	52 x 52 x H24	1.54	10	2.60	0.118	0.047
				12	2.44	0.125	
				14	2.30	0.132	
				16	2.16	0.138	
				18	2.04	0.144	
20	1.93	0.149					

\*Packaging size: 110 x 120 cm, 400 pieces. Available feet: 0,4,5,6,7,8,9,10 cm

## NEW NAUTILUS DOUBLE\*\*



	Material	Size actual (cm)	Weight (kg)	Width joist (cm)	Incidence formwork (pz./m <sup>2</sup> )	Consumption CLS (m <sup>3</sup> /m <sup>2</sup> )	Volume formwork (m <sup>3</sup> /pz.)
<b>H32 DOUBLE</b>	Graplene (Polypropylene Recycled Compound)	52 x 52 x H16+H16	2.64	10	2.60	0.148	0.066
				12	2.44	0.159	
				14	2.30	0.168	
				16	2.16	0.177	
				18	2.04	0.185	
20	1.93	0.193					
<b>H36 DOUBLE</b>	Graplene (Polypropylene Recycled Compound)	52 x 52 x H20+H16	2.75	10	2.60	0.170	0.073
				12	2.44	0.182	
				14	2.30	0.192	
				16	2.16	0.202	
				18	2.04	0.211	
20	1.93	0.219					
<b>H40 DOUBLE</b>	Graplene (Polypropylene Recycled Compound)	520 x 52 x H20+H20	2.86	10	2.60	0.192	0.080
				12	2.44	0.205	
				14	2.30	0.216	
				16	2.16	0.227	
				18	2.04	0.237	
20	1.93	0.246					
<b>H44 DOUBLE</b>	Graplene (Polypropylene Recycled Compound)	52 x 52 x H24+H20	2.97	10	2.60	0.214	0.087
				12	2.44	0.228	
				14	2.30	0.240	
				16	2.16	0.252	
				18	2.04	0.262	
20	1.93	0.272					
<b>H48 DOUBLE</b>	Graplene (Polypropylene Recycled Compound)	52 x 52 x H24+H24	3.08	10	2.60	0.235	0.094
				12	2.44	0.251	
				14	2.30	0.264	
				16	2.16	0.277	
				18	2.04	0.288	
20	1.93	0.299					

\*\*Packaging size: 110 x 120 cm, 200 pieces. Available feet: 0,5,6,7,8,9,10 cm

## EXAMPLE CALCULATION OF CONSUMPTION

For a 70+160+70 mm floor slab with 160 mm joist, the concrete consumption will be 0.091 (NEW NAUTILUS H16) + 0.07 (lower slab) + 0.07 (upper slab), giving a total of 0.231 m<sup>3</sup>/m<sup>2</sup> for a weight of 577.50 kg/m<sup>2</sup>.

# DIMENSIONAL TABLES

## NEW NAUTILUS EVO SINGLE\*



	Material	Real size (cm)	Weight (kg)	Width joist (cm)	Incidence formwork (pz./m <sup>2</sup> )	Consumption CLS (m <sup>3</sup> /m <sup>2</sup> )	Volume formwork (m <sup>3</sup> /pz.)
<b>H10 SINGLE</b>	Graplene (Polypropylene Recycled compound)	52 x 520x H10	1.23	10	2.60	0.038	0.024
				12	2.44	0.041	
				14	2.30	0.045	
				16	2.16	0.048	
				18	2.04	0.051	
<b>H13 SINGLE</b>	Graplene (Polypropylene Recycled compound)	52 x 52 x H13	1.30	10	2.60	0.057	0.028
				12	2.44	0.062	
				14	2.30	0.066	
				16	2.16	0.069	
				18	2.04	0.073	
<b>H16 SINGLE</b>	Graplene (Polypropylene Recycled compound)	52 x 52 x H16	1.38	10	2.60	0.077	0.032
				12	2.44	0.082	
				14	2.30	0.087	
				16	2.16	0.091	
				18	2.04	0.095	
<b>H20 SINGLE</b>	Graplene (Polypropylene Recycled compound)	52 x 52 x H20	1.49	10	2.60	0.099	0.039
				12	2.44	0.105	
				14	2.30	0.110	
				16	2.16	0.116	
				18	2.04	0.120	
<b>H24 SINGLE</b>	Graplene (Polypropylene Recycled compound)	52 x 52 x H24	1.60	10	2.60	0.120	0.046
				12	2.44	0.128	
				14	2.30	0.134	
				16	2.16	0.141	
				18	2.04	0.146	
<b>H28 SINGLE</b>	Graplene (Polypropylene Recycled compound)	52 x 52 x H28	1.71	10	2.60	0.142	0.053
				12	2.44	0.151	
				14	2.30	0.158	
				16	2.16	0.166	
				18	2.04	0.172	
				20	1.93	0.178	

\*Packaging size: 110 x 120 cm, 400 pieces. Available feet: 0,4,5,6,7,8,9,10 cm

\* in view of the remanufactured material, measurements should be considered with a tolerance of ± 1.5%.

## NEW NAUTILUS EVO DOUBLE\*\*

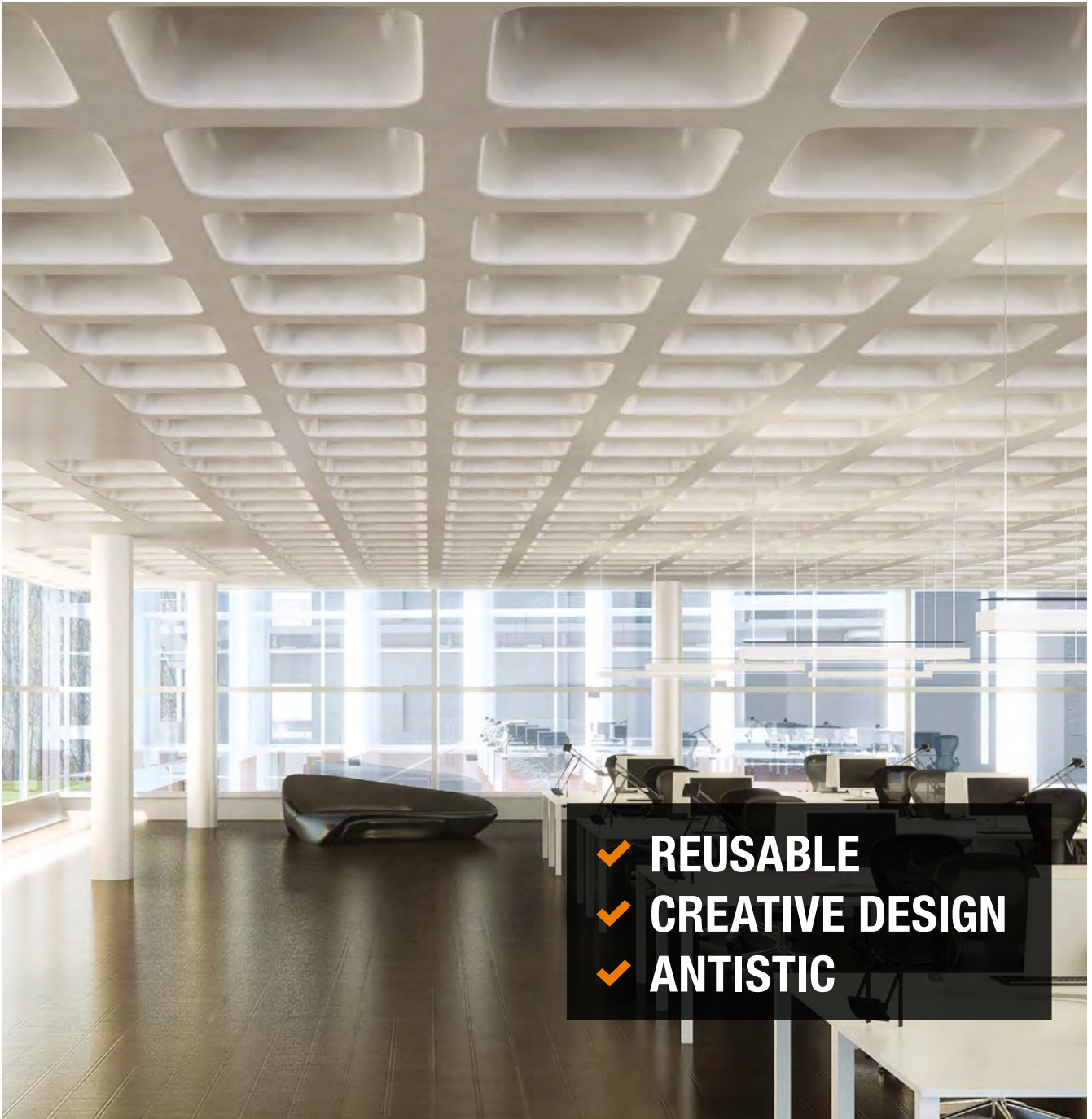


	Material	Real size (cm)	Weight (kg)	Width joist (cm)	Incidence formwork (pz./m <sup>2</sup> )	Consumption CLS (m <sup>3</sup> /m <sup>2</sup> )	Volume formwork (m <sup>3</sup> /pz.)
<b>H13 DOUBLE</b>	Graplene (Polypropylene Recycled compound)	52 x 52 x H10+H3	1.84	10	2.60	0.055	0.029
				12	2.44	0.059	
				14	2.30	0.063	
				16	2.16	0.067	
				18	2.04	0.071	
<b>H14 DOUBLE</b>	Graplene (Polypropylene Recycled compound)	52 x 52 x H10+H4	1.87	10	2.60	0.059	0.031
				12	2.44	0.064	
				14	2.30	0.069	
				16	2.16	0.073	
				18	2.04	0.077	
<b>H15 DOUBLE</b>	Graplene (Polypropylene Recycled compound)	52 x 52 x H10+H5	1.90	10	2.60	0.067	0.032
				12	2.44	0.072	
				14	2.30	0.077	
				16	2.16	0.081	
				18	2.04	0.085	
<b>H16 DOUBLE</b>	Graplene (Polypropylene Recycled compound)	52 x 52 x H13+H3	2.01	10	2.60	0.074	0.033
				12	2.44	0.079	
				14	2.30	0.084	
				16	2.16	0.089	
				18	2.04	0.093	
<b>H17 DOUBLE</b>	Graplene (Polypropylene Recycled compound)	52 x 52 x H13+H4	2.04	10	2.60	0.079	0.035
				12	2.44	0.085	
				14	2.30	0.090	
				16	2.16	0.094	
				18	2.04	0.099	
<b>H18 DOUBLE</b>	Graplene (Polypropylene Recycled compound)	52 x 52 x H13+H5	2.07	10	2.60	0.086	0.036
				12	2.44	0.092	
				14	2.30	0.097	
				16	2.16	0.102	
				18	2.04	0.107	
<b>H19 DOUBLE</b>	Graplene (Polypropylene Recycled compound)	52 x 52 x H16+H3	2.14	10	2.60	0.094	0.037
				12	2.44	0.100	
				14	2.30	0.105	
				16	2.16	0.110	
				18	2.04	0.114	
<b>H20 DOUBLE</b>	Graplene (Polypropylene Recycled compound)	52 x 52 x H10+H10	2.17	10	2.60	0.099	0.048
				12	2.44	0.105	
				14	2.30	0.110	
				16	2.16	0.116	
				18	2.04	0.120	
<b>H21 DOUBLE</b>	Graplene (Polypropylene Recycled compound)	52 x 52 x H16+H5	2.20	10	2.60	0.106	0.040
				12	2.44	0.112	
				14	2.30	0.118	
				16	2.16	0.123	
				18	2.04	0.128	
<b>H23 DOUBLE</b>	Graplene (Polypropylene Recycled compound)	52 x 52 x H10+H13	2.53	10	2.60	0.095	0.052
				12	2.44	0.103	
				14	2.30	0.111	
				16	2.16	0.118	
				18	2.04	0.124	
<b>H24 DOUBLE</b>	Graplene (Polypropylene Recycled compound)	52 x 52 x H20+H4	2.22	10	2.60	0.120	0.046
				12	2.44	0.128	
				14	2.30	0.134	
				16	2.16	0.141	
				18	2.04	0.146	
				20	1.93	0.151	

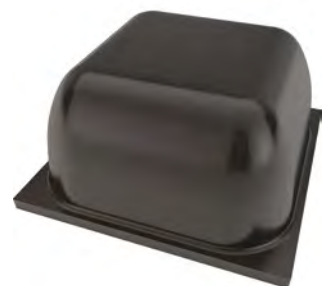
	Material	Dimensione reale (cm)	Peso (kg)	Larghezza travetto (cm)	Incidenza cassetri (pz./m <sup>2</sup> )	Consumo CLS (m <sup>3</sup> /m <sup>2</sup> )	Volume cassero (m <sup>3</sup> /pz.)
	Graplene (Polypropylene Recycled compound)	52 x 52 x H20+H5	2.25	10	2.60	0.128	0.047
				12	2.44	0.135	
				14	2.30	0.142	
				16	2.16	0.148	
				18	2.04	0.154	
	Graplene (Polypropylene Recycled compound)	52 x 52 x H13+H13	2.60	10	2.60	0.114	0.056
				12	2.44	0.123	
				14	2.30	0.131	
				16	2.16	0.139	
				18	2.04	0.146	
	Graplene (Polypropylene Recycled compound)	52 x 52 x H24+H3	2.44	10	2.60	0.137	0.051
				12	1.45	0.145	
				14	1.53	0.153	
				16	1.60	0.160	
				18	1.66	0.166	
	Graplene (Polypropylene Recycled compound)	52 x 52 x H24+H4	2.47	10	2.60	0.142	0.053
				12	2.44	0.151	
				14	2.30	0.158	
				16	2.16	0.165	
				18	2.04	0.172	
	Graplene (Polypropylene Recycled compound)	52 x 52 x H13+H16	2.67	10	2.60	0.134	0.060
				12	2.44	0.144	
				14	2.30	0.152	
				16	2.16	0.160	
				18	2.04	0.168	
	Graplene (Polypropylene Recycled compound)	52 x 52 x H20+H10	2.72	10	2.60	0.136	0.063
				12	2.44	0.146	
				14	2.30	0.155	
				16	2.16	0.164	
				18	2.04	0.171	
	Graplene (Polypropylene Recycled compound)	52 x 52 x H28+H3	2.54	10	2.60	0.159	0.058
				12	2.44	0.168	
				14	2.30	0.177	
				16	2.16	0.185	
				18	2.04	0.192	
	Graplene (Polypropylene Recycled compound)	52 x 52 x H16+H16	2.75	10	2.60	0.154	0.064
				12	2.44	0.164	
				14	2.30	0.173	
				16	2.16	0.182	
				18	2.04	0.189	
	Graplene (Polypropylene Recycled compound)	52 x 52 x H13+H20	2.78	10	2.60	0.156	0.067
				12	2.44	0.166	
				14	2.30	0.176	
				16	2.16	0.185	
				18	2.04	0.193	
	Graplene (Polypropylene Recycled compound)	52 x 52 x H10+H24	2.83	10	2.60	0.158	0.070
				12	2.44	0.169	
				14	2.30	0.179	
				16	2.16	0.189	
				18	2.04	0.197	
	Graplene (Polypropylene Recycled compound)	52 x 52 x H16+H20	2.86	10	2.60	0.175	0.071
				12	2.44	0.187	
				14	2.30	0.197	
				16	2.16	0.206	
				18	2.04	0.215	
	Graplene (Polypropylene Recycled compound)	52 x 52 x H13+H24	2.89	10	2.60	0.177	0.074
				12	2.44	0.189	
				14	2.30	0.200	
				16	2.16	0.210	
				18	2.04	0.219	
	Graplene (Polypropylene Recycled compound)	52 x 52 x H10+H28	2.94	10	2.60	0.180	0.077
				12	2.44	0.192	
				14	2.30	0.203	
				16	2.16	0.213	
				18	2.04	0.223	
	Graplene (Polypropylene Recycled compound)	52 x 52 x H20+H20	2.97	10	2.60	0.197	0.078
				12	2.44	0.210	
				14	2.30	0.221	
				16	2.16	0.231	
				18	2.04	0.241	
	Graplene (Polypropylene Recycled compound)	52 x 52 x H13+H28	3.00	10	2.60	0.199	0.081
				12	2.44	0.212	
				14	2.30	0.224	
				16	2.16	0.235	
				18	2.04	0.245	
	Graplene (Polypropylene Recycled compound)	52 x 52 x H20+H24	3.08	10	2.60	0.219	0.085
				12	2.44	0.232	
				14	2.30	0.245	
				16	2.16	0.256	
				18	2.04	0.267	
	Graplene (Polypropylene Recycled compound)	52 x 52 x H24+H24	3.19	10	2.60	0.241	0.092
				12	2.44	0.255	
				14	2.30	0.269	
				16	2.16	0.281	
				18	2.04	0.292	
	Graplene (Polypropylene Recycled compound)	52 x 52 x H24+H28	3.30	10	2.60	0.262	0.099
				12	2.44	0.278	
				14	2.30	0.293	
				16	2.16	0.306	
				18	2.04	0.318	
	Graplene (Polypropylene Recycled compound)	52 x 52 x H28+H28	3.41	10	2.60	0.284	0.106
				12	2.44	0.301	
				14	2.30	0.317	
				16	2.16	0.331	
				18	2.04	0.344	
				20	1.93	0.356	

\*\*Packaging size: 110 x 120 cm, 200 pieces. Available feet: 0,4,5,6,7,8,9,10 cm

# SKYDOME



**REUSABLE WAFFLE  
SLAB FORMWORK  
IN ABS TECHNOPOLYMER**



# THE SOLUTION

Reusable formwork system made of gratene (recycled ABS compound) for the construction of bidirectional cast-in-place slabs.

Designed to lighten concrete slabs, it enables large deck spans to be obtained.

Depending on the spans to be covered and the loads to be designed, Skydome offers a range of available heights to suit any type of coffered floor.

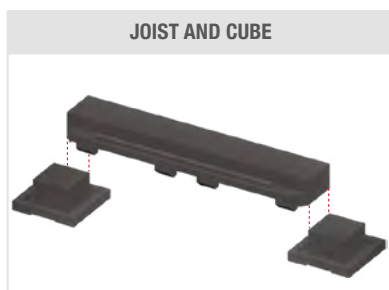
Skydome can be used to form architecturally impressive ceilings.

Thanks to the material it is made of, Skydome can be reused for more than 100 concrete castings and is resistant to footfall. Skydome also offers reverberation reduction in very large spaces such as open spaces, where the problem of acoustics can be solved with this type of coffered floor.

## BI-DIRECTIONAL SLABS CASSETTE

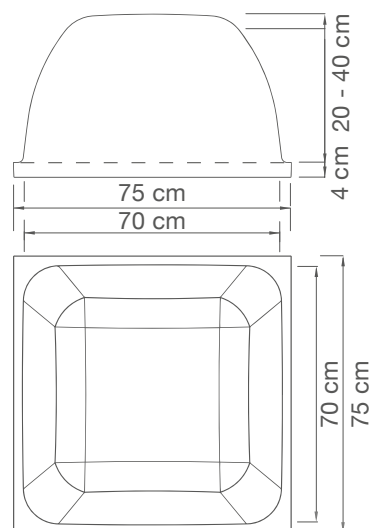
These are the elements that make up the dome's support grid: light and easy to handle, they are easy to install on 20 h strong and reusable wooden beams.

Made of Gratene (recycled ABS Compound), they can be reused after simply being cleaned with water.



### TECHNICAL DATA

	H200	H250	H300	H350	H400
Dimensions (cm)	75 x 75				
Packing size (cm)	75 x 150 H231	75 x 150 H236	75 x 150 H240	75 x 150 H250	75 x 150 H255
Material	Gratene (Recycled ABS Compound)				
Piece weight (kg)	4,54	4,87	5,36	5,78	6,84
No. of pieces / pallet	100	100	100	100	100



# STRUCTURAL ADVANTAGES



Reusable formwork system for the construction of coffered ceilings with bidirectional configuration and large spans. Skydome offers significant structural and architectural advantages.



## ANTISTIC

Skydome makes it possible to reduce the floor mass, with considerable advantages in terms of seismic behaviour.

The inclusion of the Skydome coffered ceiling results in a reduction of at least 30% in structural mass and 10% in shear stress at the base.



## ARCHITECTURE

The coffered finish is aesthetically pleasing and can be left exposed.

The design of the coffered ceiling helps the building to look good by making the ceiling a true work of architecture.

Loved by many architects and studios, Skydome offers a solution that is not only structurally efficient but also architecturally valuable.



## GREAT LIGHTS

The Skydome system makes it possible to create floors with a span of up to 14 m, without overhanging beams or protruding elements. In fact, the coffered floor creates a strong T-section, perfect for buildings with large spans.

For feasibility analyses and customised pre-planning please contact the Geoplast Spa Technical Department



# ADVANTAGES IN IMPLEMENTATION



2

Reusable formwork system for the construction of large-span, bi-directionally configured coffered ceilings. Skydome offers significant advantages in terms of lightness and reuse.



## REUSE

The ABS formwork is very robust and impact-resistant as well as resistant to trampling, and is capable of supporting fresh concrete castings many times over.

Skydome can be reused for more than 100 floor castings, a versatile and useful solution for contractors and builders.



## LIGHTNESS

The elements that make up the system are very light and can be easily moved and installed.

The lightness and ease of installation that distinguishes Skydome allows savings in terms of construction time and in the use of lifting equipment that slows down installation and increases costs.

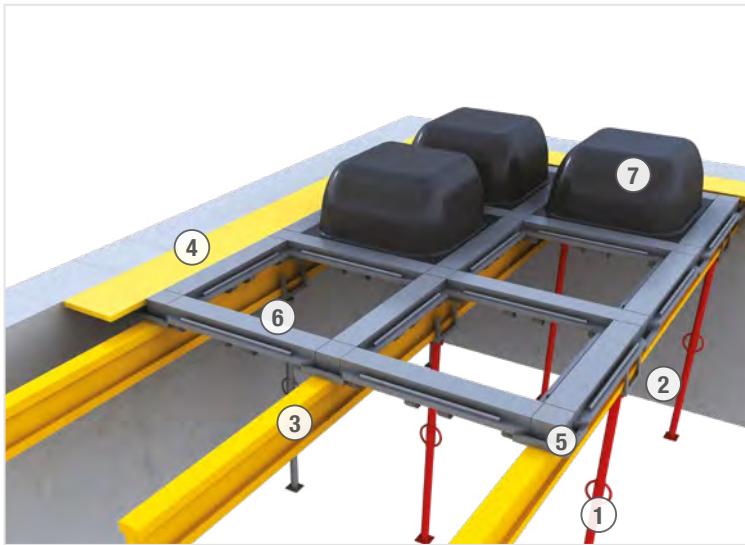


## ACUSTICS

The shape of the domes provides an excellent acoustic performance by limiting the reverberation effect of sound waves.

The effect of reverberation is in fact reduced by the fact that the shape of the coffered ceiling dampens the sound waves by bouncing them inside the domes.

# COMPONENTS AND ACCEPTORS



The Skydome system consists of the following accessories when the floor is suspended from a beam system I and props.

- ① SUPPORT PROP
- ② ACCOMMODATION FORK
- ③ WOODEN BEAM
- ④ WOODEN COMPENSATION
- ⑤ CUBO SKYDOME
- ⑥ SKYDOME JOIST
- ⑦ SKYDOME DOME

## SKYDOME FORMWORK



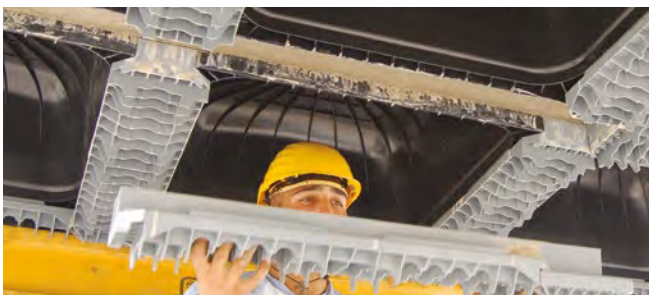
### ① BEAM AND CUBE LAYING

Once the support system (props + yellow beams) has been created, the beams, the joist and cube elements are laid to create a regular elements are laid in order to create a regular grid for housing the domes. Once the lattice is created, the domes are laid at the same time.



### ② INSTALLATION SKYDOME

Always working from below, therefore in extreme safety, the Skydomes are laid by inserting them into the within the previously created grid. Once laying is complete, the system can be walked on dry.



### ③ DISMANTLING THE JOIST AND CUBE

6 to 7 days after casting, it is possible to start the Skydome system by removing in sequence removing props, yellow beams, ABS cubes and joists in sequence.

The operation is always carried out from below, working in total safety.



### ④ DISARMAMENT OF SKYDOME

Remove the first two rows of joists and cubes, the Skydomes can be removed.

Once this operation has been completed, the immediately and maintain the shoring until the until the 28th day of casting curing.

# PRE-DIMENSIONING ANALYSIS

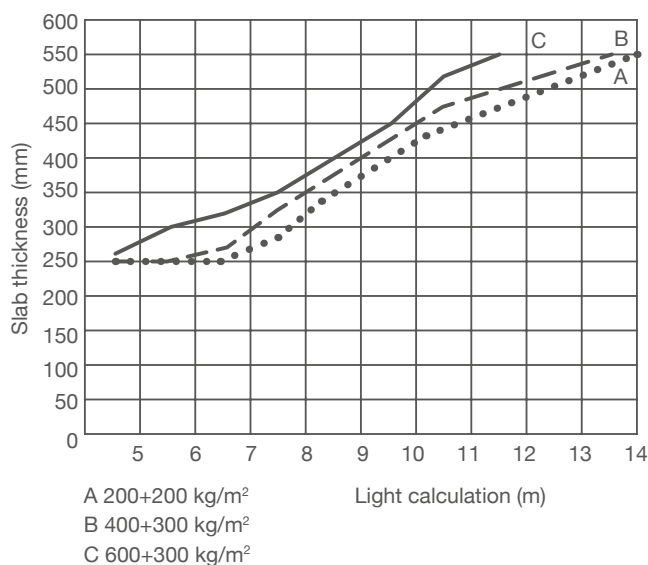
## THICKNESS EVALUATION

For the pre-dimensioning of a floor created with Skydome, the table opposite shows the thickness as a function of the calculation span and the design loads of the floor.

### EXAMPLE

For a load of 600+300 kg/m<sup>2</sup> (accidental + permanent) and spans (distance between pillars) of 8 m, the thickness in first approximation will be 350 mm (dome + slab).

For special constraints or loads, we recommend that ad hoc modelling be carried out and that you contact Geoplast's Technical Department.



2

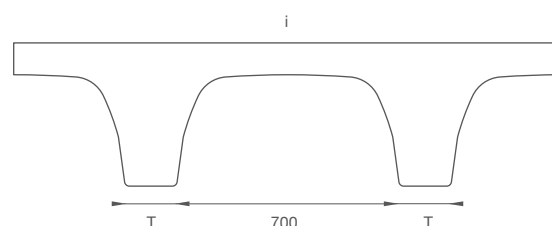
## CONCRETE CONSUMPTION

Product	Beam width (T) mm	Beam spacing (l) mm	CLS volume flush m <sup>3</sup> /m <sup>2</sup>	Slab concrete volume m <sup>3</sup> /m <sup>2</sup>		
				Hood thickness H1 = 50 mm	Hood thickness H1 = 100 mm	Hood thickness H1 = 150 mm
SKYDOME H200	120	820	0.080	0.130	0.180	0.230
	160	860	0.091	0.141	0.191	0.241
	200	900	0.100	0.150	0.200	0.250
SKYDOME H250	120	820	0.099	0.149	0.199	0.249
	160	860	0.113	0.163	0.213	0.263
	200	900	0.125	0.175	0.225	0.275
SKYDOME H300	120	820	0.123	0.173	0.223	0.273
	160	860	0.139	0.189	0.239	0.289
	200	900	0.153	0.203	0.253	0.303
SKYDOME H350	120	820	0.151	0.201	0.231	0.301
	160	860	0.169	0.219	0.269	0.319
	200	900	0.185	0.235	0.285	0.335
SKYDOME H400	120	820	0.185	0.235	0.285	0.335
	160	860	0.205	0.255	0.305	0.355
	200	900	0.222	0.272	0.322	0.372

The table opposite can be used to calculate the concrete consumption and consequently the weight of the floor depending on the height of the dome and the width of the joist chosen.

### EXAMPLE

Per un solaio 300+50 mm (300 mm di cupola + 50 mm di soletta superiore) con travetto da 160 mm, il consumo di calcestruzzo sarà pari a 0.189 m<sup>3</sup>/m<sup>2</sup> per un peso di 472.50 kg/m<sup>2</sup>.



# GEOPLAST TECHNICAL ASSISTANCE

Our engineers are on hand to support you during all phases of the project:

Modelling FEM of your floor	Assumptions of dimensioning and layout	Analysis of costs	Design executive	Assistance during installation on site	Training and Formation
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# FLAT SYSTEM

The FLAT version of Skydome can be installed directly on flat decks. The end result will be the same as with the standard Skydome: a two-way coffered ceiling. All elements are easy to uninstall and, after a simple cleaning, are ready for a new use.



# BIG LIGHTS

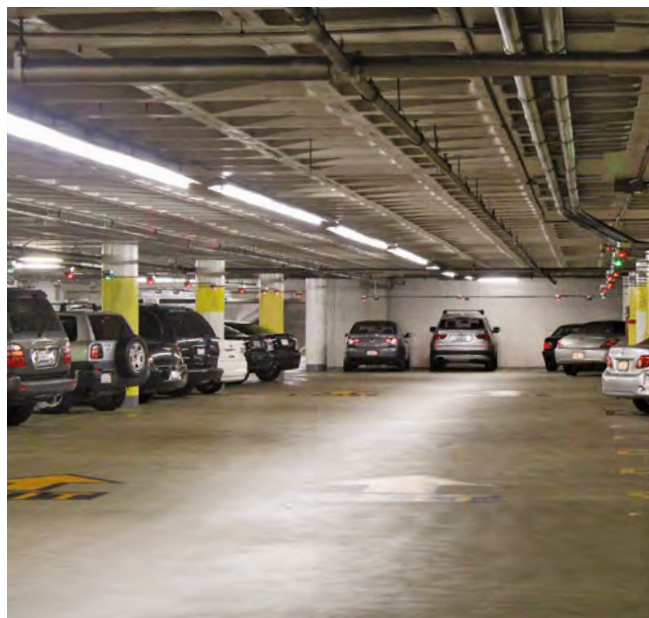
Skydome makes it possible to create bi-directional formwork slabs, significantly reducing the consumption of concrete, which in turn reduces the weight of the slab. The Skydome system consists of a reusable plastic formwork on which the concrete is cast. Once the casting has hardened and the Skydome plastic system has been removed, a bi-directional ribbed slab is obtained which can be left exposed due to its smooth and architecturally pleasing finish. The system makes it possible to obtain floors with large spans while reducing the weight of the structure as a whole.



# MULTILEVEL CAR PARKS

The lightness provided by the Skydome system makes it possible to eliminate out-of-thickness elements (low beams and protruding pulvinos) in almost all cases.

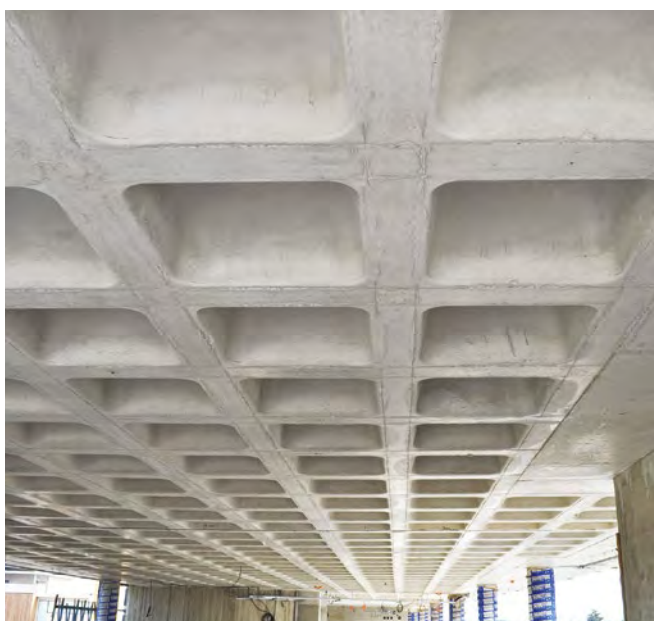
This makes the soffit completely flat, eliminating all obstacles to the passage of pipes, plumbing and all systems, making their installation easier and more economical.



2

# MULTI-STOREY BUILDINGS

A key advantage of the Skydome lightweight floor system is that it reduces the weight of the floor by up to 30%. This significantly reduces the mass that is moved during an earthquake, reducing the stresses on the structure. In addition, the reduction of the weight of the floor slab provides design and cost advantages for the entire concrete structure.



# ACOUSTIC PERFORMANCE

The special dome shape of the Skydome coffered ceiling ensures excellent room acoustic behaviour. This is particularly important in environments such as schools or classrooms, where noise would otherwise tend to reverberate, reducing speech understanding and making the environment less suitable for learning.



# BUILDING RENOVATION

The Skydome system is a winning solution for renovation work. Its bi-directional configuration is perfect for floor constructions because it allows an even distribution of the load on all existing walls, limiting their stress.



# DIMENSIONAL TABLES

## SKYDOME



	Real size (cm)	Material	Weight (kg)	Size packaging (cm)	Number of pieces per pallet
<b>SKYDOME H200</b>	75 x 75 x H20	Gratene (Recycled ABS Compound)	4.54	75 x 150 x H231	100
<b>SKYDOME H250</b>	75 x 75 x H25	Gratene (Recycled ABS Compound)	4.87	75 x 150 x H236	100
<b>SKYDOME H300</b>	75 x 75 x H30	Gratene (Recycled ABS Compound)	5.36	75 x 150 x H240	100
<b>SKYDOME H350</b>	75 x 75 x H35	Gratene (Recycled ABS Compound)	5.78	75 x 150 x H250	100
<b>SKYDOME H400</b>	75 x 75 x H40	Gratene (Recycled ABS Compound)	6.84	75 x 150 x H255	100

## TRAVET



	Real size (cm)	Material	Weight (kg)	Size packaging (cm)	Number of pieces per pallet
<b>T120</b>	14 x 75 x H10	Gratene (Recycled ABS Compound)	1.54	75 x 120 x H216	200
<b>T160</b>	18 x 75 x H10	Gratene (Recycled ABS Compound)	2.06	75 x 120 x H218	120
<b>T200</b>	22 x 75 x H10	Gratene (Recycled ABS Compound)	2.51	75 x 120 x H219	100
<b>FLAT TF120</b>	14 x 75 x H10	Gratene (Recycled ABS Compound)	0.99	75 x 120 x H236	200
<b>FLAT TF160</b>	18 x 75 x H10	Gratene (Recycled ABS Compound)	1.18	75 x 130 x H235	120
<b>FLAT TF200</b>	22 x 75 x H10	Gratene (Recycled ABS Compound)	1.46	75 x 120 x H241	100

## CUBE



	Real size (cm)	Material	Weight (kg)	Size packaging (cm)	Number of pieces per pallet
<b>C120</b>	15 x 15 x H10	Gratene (Recycled ABS Compound)	0.40	75 x 120 x H210	500
<b>C160</b>	19 x 19 x H10	Gratene (Recycled ABS Compound)	0.59	100 x 120 x H210	500
<b>C200</b>	23 x 23 x H10	Gratene (Recycled ABS Compound)	0.78	100 x 120 x H220	300
<b>FLAT CF120</b>	15 x 15 x H10	Gratene (Recycled ABS Compound)	0.30	75 x 120 x H160	500
<b>FLAT CF160</b>	19 x 19 x H10	Gratene (Recycled ABS Compound)	0.40	75 x 120 x H220	500
<b>FLAT CF200</b>	23 x 23 x H10	Gratene (Recycled ABS Compound)	0.49	120 x 120 x H220	300

# SKYRAIL



- ✓ **REUSABLE**
- ✓ **ANTISTATIC**
- ✓ **TECHNICAL EMPTY**

**FORMWORK REUSABLE  
FOR LIGHTWEIGHT  
SLABS ONE-WAY**





# THE SOLUTION

Gratene formwork (regenerated ABS compound) reusable for the construction of one-way slabs for civil and commercial use.

The advantages of using the system are varied and can be seen in the different phases of floor construction. From a structural point of view, Skyrail allows the creation of extremely light and efficient slabs, as the use of bricks is not necessary. This feature also allows the exploitation of the formed cavity as a technical compartment for the passage of systems.

Depending on the spans to be covered and the design loads, Skyrail offers a range of available heights to suit all types of one-way slabs.

The material it is made of allows the system to be reused for more than 100 castings and makes it dry walkable.

## ONE-WAY SLABS

Skyblock is the closing element made of Gratene (regenerated ABS compound) that guarantees the unique casting of beams and floors. Lightweight and easy to handle, it compensates for partitioning, is durable and reusable, and can be simply cleaned with water before reuse.



riutilizzabile fino a 100 volte

3 altezze disponibili

technical compartment for installations

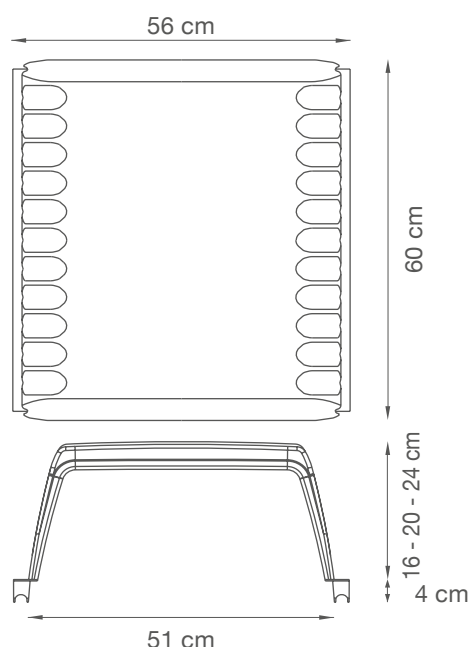


## TECHNICAL DATA SKYRAIL

	H16	H20	H24
Dimensions (cm)	56 x 60		
Packing size (cm)	110 x 125 H230	110 x 125 H232	110 x 125 H235
Material	Gratene (Recycled ABS Compound)		
Weight of piece (kg)	2,14	2,52	2,98
No. of pieces / pallet	208	204	200

## TECHNICAL DATA SKYBLOCK

	H16	H20	H24
Dimensions (cm)	50,4 x 37 x H13	50,4 x 37 x H17	50,4 x 37 x H21
Packing size (cm)	100 x 120 H230	100 x 120 H233	100 x 120 H235
Material	Gratene (Recycled ABS Compound)		
Weight of piece (kg)	1,11	1,23	1,46
No. of pieces / pallet	420	420	420



# STRUCTURAL ADVANTAGES



Reusable formwork system for the construction of floors with a one-way configuration. Skyrail offers significant advantages in terms of technology and mass reduction.



## TECHNOLOGY

Easy to handle and extremely versatile, Skyrail is the formwork for one-way slabs that makes it easier for the builder to carry out the work.

The reclaimed ABS formwork provides excellent strength and durability.



## REUSE

Skyrail is manufactured from regenerated ABS, a material that allows easy and quick removal without the use of release agents.

After a quick clean using just water, Skyrail can be reused for over 100 jets.



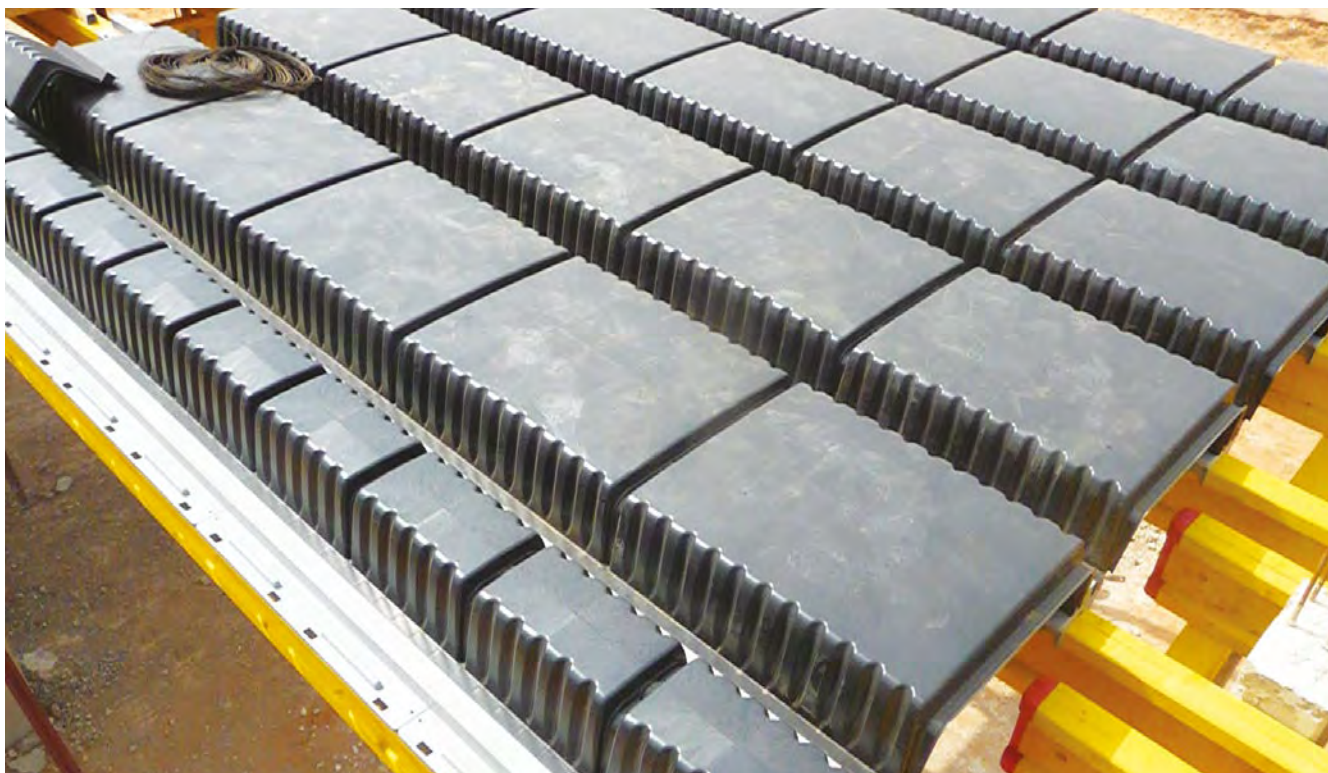
## ANTISTIC

The elimination of brick elements makes it possible to reduce the dead weight of the floor, with enormous advantages in terms of seismicity.

Reducing the slab mass has considerable advantages from a seismic point of view.

It benefits the structure as a whole, and it is also possible to reduce the cross-sections of vertical structures and foundations.

# ADVANTAGES OF USE



3

Reusable formwork system for the construction of floors with a one-way configuration and the creation of a technical void. Skyrail is the formwork that offers considerable advantages in terms of handling and lightness.



## EMPTY TECHNICAL

The lightening void in the structure created with Skyrail can be used as a technical compartment for the positioning of systems.

In fact, between one joist and the next, the formwork forms a rectilinear space useful for housing the systems of all types of construction, especially in office and commercial buildings.



## LIGHTNESS

Thanks to the reduced use of iron and concrete for the construction of the floor, Skyrail makes it possible to achieve an overall lighter structure, as the cross-section of the pillars, support beams and the thickness of the foundation slab can be reduced.

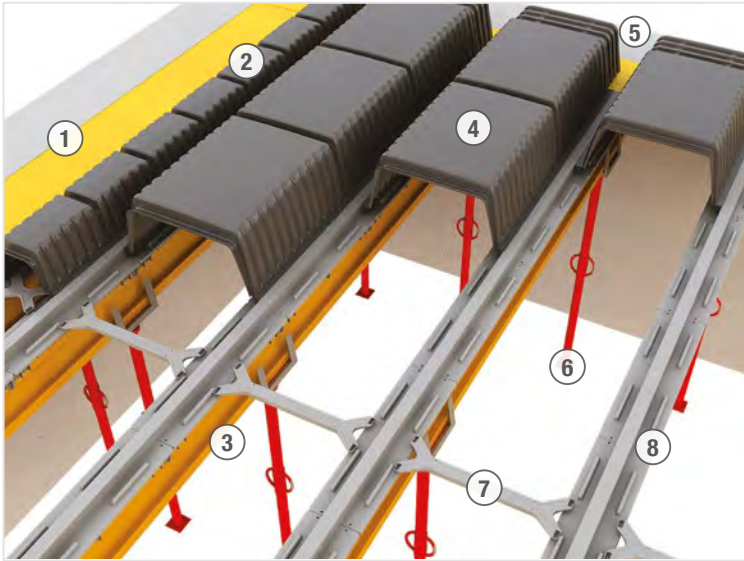


## HANDLING

The elements that make up the system are very light and easy to handle, which also benefits the safety of the workers.

This allows the work to be carried out while significantly reducing the completion time required by traditional solutions.

# COMPONENTS AND ACCEPTORS



Skyrail is a complete system capable of covering all site requirements. Thanks to a complete range of accessories, it allows both lateral and longitudinal compensation. Shoring is extremely simple with the use of props and rigging beams.

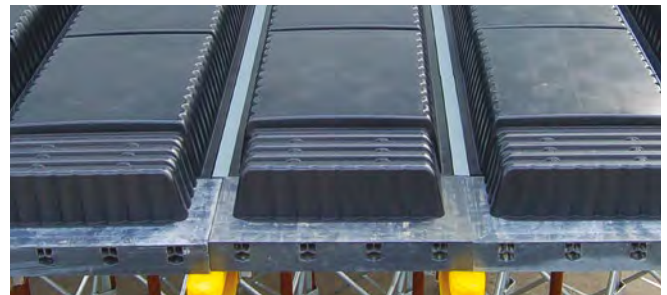
- ① WOODEN COMPENSATION
- ② MINISKYRAIL + MINISKYBLOCK
- ③ WOODEN BEAM
- ④ SKYRAIL DOME
- ⑤ SKYRAIL CAP
- ⑥ SUPPORT PROP
- ⑦ SPACER
- ⑧ SKYRAIL BEAM

## SKYRAIL FORMWORK



### ① LAYING BEAMS AND SPACERS

Once the support system (props + yellow beams) has been created, the beams, the joist and cube elements are laid to create a regular grid for housing the domes.



### ② SKYRAIL INSTALLATION

Always working from below, and therefore in extreme the Skyrail domes and Skyblock closing accessories and Skyblock closure accessories are installed.

Once installation is complete, the system can be dry walkable.



### ③ SKYRAIL DISMANTLING

6 to 7 days after casting, it is possible to begin the the Skyrail system, removing props, yellow beams and props, yellow beams and ABS joists. The operation is always carried out from below, working safely.



### ④ DISMANTLING PROPS

After removing the first two rows of ABS beams, the Skyrail and Skyblock domes can be removed. the Skyrail and Skyblock domes can be removed. Once this operation has been completed, the immediately and maintain the shoring until the 28th day of casting curing.

# PREDIMENSIONING ANALYSIS

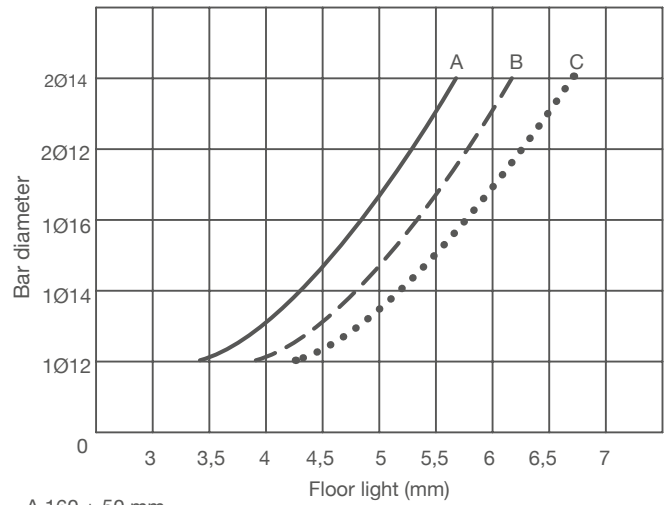
## THICKNESS ASSESSMENT

For the pre-dimensioning of a floor created with Skyrail, it is possible to calculate the minimum thickness and reinforcement to be inserted in the joists according to the calculation span and the loads acting on the floor.

### EXAMPLE

For a load of 200+200 kg/m<sup>2</sup> (accidental + permanent) and spans (distance between beams) of 6 m, the thickness as a first approximation will be 240+50 mm (dome + slab) with a minimum reinforcement of 2Ø12.

For special constraints or loads it is advisable to carry out ad hoc modelling and contact the Geoplast Technical Office.



A 160 + 50 mm  
B 200 + 50 mm  
C 240 + 50 mm

3

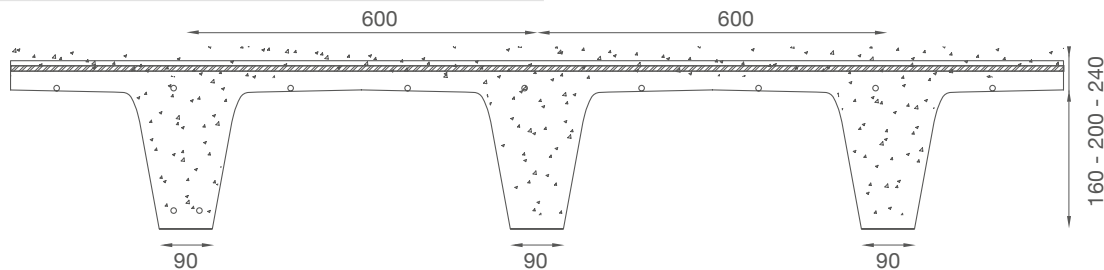
## CONSUMPTION OF CONCRETE

Product	Concrete consumption at formwork level m <sup>3</sup> /m <sup>2</sup>	Slab (mm)	Total concrete consumption m <sup>3</sup> /m <sup>2</sup>	Floor weight kg/m <sup>2</sup>
SKYRAIL H16	0.037	40	0.077	192.50
		50	0.087	217.50
		60	0.097	242.50
SKYRAIL H20	0.055	40	0.095	237.50
		50	0.105	262.50
		60	0.115	287.50
SKYRAIL H24	0.064	40	0.104	260.00
		50	0.114	285.00
		60	0.124	310.00

The table opposite can be used to calculate the concrete consumption and consequently the weight of the floor depending on the height of the dome and the width of the joist chosen.

### EXAMPLE

For a 240+50 mm floor (240 mm dome + 50 mm top slab), the concrete consumption will be 0.114 m<sup>3</sup>/m<sup>2</sup> for a weight of 285 kg/m<sup>2</sup>.



## GEOPLAST TECHNICAL ASSISTANCE

Our engineers are on hand to support you during all phases of the project:

Modelling FEM of your floor	Assumptions of dimensioning and layout	Analysis of costs	Design executive	Assistance during installation on site	Training and Formation
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# COMPARISON WITH CONVENTIONAL SYSTEM

## SKYRAIL

Reusable formwork for creating one-way slabs.

# VS

## LATERO CEMENT

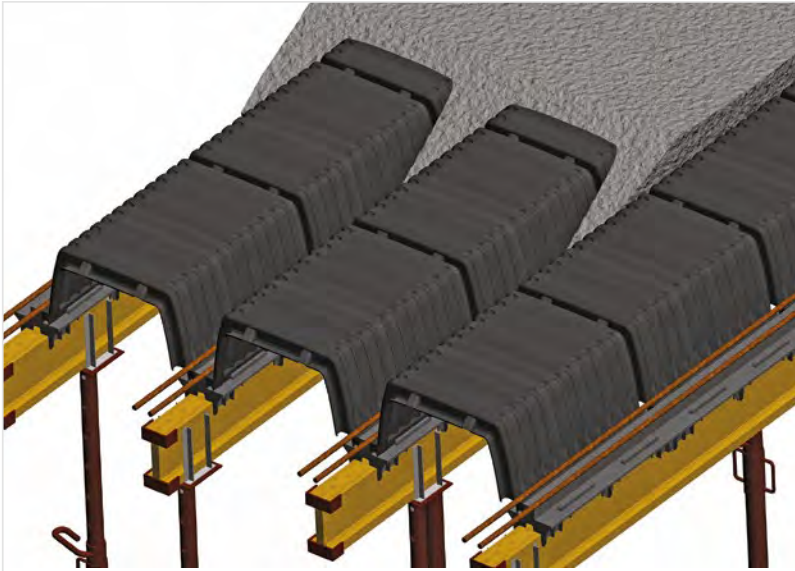
System for the creation of one-way slabs involving the positioning of brick blocks on the beams.

## PREDALLES WITH EPS

Lightening system for one-way slabs with expanded polystyrene (EPS) elements.

## FULL

Creation of concrete slabs without lightening elements.



	SKYRAIL	LATERO CEMENT	PLANTERS WITH EPS	FULL
LIGHTNESS OF FLOOR	✓	✗	✓	✗
SEISMIC MASS REDUCTION	✓	✓	✓	✗
LOAD REDUCTION ON VERTICAL STRUCTURE	✓	✗	✓	✗
CREATION OF A TECHNICAL COMPARTMENT	✓	✗	✗	✗
SIMPLICITY OF ASSEMBLY	✓	✗	✓	✓
LAYING FROM BELOW	✓	✗	✗	✗
REUSABLE	✓	✗	✗	✗
SMALL FOOTPRINT ON SITE	✓	✗	✗	✓
NOT AFRAID OF BAD WEATHER	✓	✗	✗	✓

# TECHNICAL ROOM

In the void created by the Skyrail system it is possible to house the pipes for the underground services (plumbing and electrical systems). The soffit must be suspended in order to obtain a flat finish; the suspended ceiling makes it possible to simplify and modify the positioning of the lighting points to one's liking in order to make it easier to replace or repair the systems.



3





# SEISMIC MASS REDUCTION

The fundamental advantage of the Skyrail lightweight slab system is that it reduces the weight of the slab by up to 30%. This reduction significantly reduces the mass that is stressed during an earthquake and therefore also the risk of structural failure. In addition, it is possible to dimension the vertical structure of the building in a less onerous manner.








# DIMENSIONAL TABLES

## SKYRAIL AND SKYBLOCK

	Real dimension (cm)	Material	Weight (kg)	Size packaging (cm)	Number of pieces per pallet
	<b>SKYRAIL H16</b> 56 x 60 x H16	Gratene (Recycled ABS Compound)	2.84	110 x 125 x H230	208
	<b>SKYRAIL H20</b> 56 x 60 x H20	Gratene (Recycled ABS Compound)	2.94	110 x 125 x H232	204
	<b>SKYRAIL H24</b> 56 x 60 x H24	Gratene (Recycled ABS Compound)	3.05	110 x 125 x H235	200
	<b>SKYBLOCK H16</b> 50,4 x 37 x H13	Gratene (Recycled ABS Compound)	1.31	100 x 120 x H230	420
	<b>SKYBLOCK H20</b> 50,4 x 37 x H17	Gratene (Recycled ABS Compound)	1.42	100 x 120 x H233	420
	<b>SKYBLOCK H24</b> 50,4 x 37 x H21	Gratene (Recycled ABS Compound)	1.52	100 x 120 x H235	420

## ACCESSORIES

	Real dimension (cm)	Material	Weight (kg)	Size packaging (cm)	Number of pieces per pallet
	<b>MINI SKYRAIL</b> 26 x 30 x H16	Gratene (Recycled ABS Compound)	0.67	80 x 120 x H230	650
	<b>MINI SKYBLOCK</b> 14,4 x 20,8 x H13	Gratene (Recycled ABS Compound)	0.27	100 x 120 x H233	650
	<b>SKYRAIL TRAVET T</b> 16 x 60 x H12,4	Gratene (Recycled ABS Compound)	1.70	100 x 120 x H220	300
	<b>SPACER SK30</b> 30	Gratene (Recycled ABS Compound)	0.06	Bag	
	<b>SPACER SK60</b> 60	Gratene (Recycled ABS Compound)	0.16	Bag	



# REFERENCES

## SKYRAIL, RESIDENTIAL BUILDINGS, SALAVAT, RUSSIA

Construction of the intermediate floors in a residential complex. The presence of Skyrail combined with the false ceiling allowed the creation of compact floors that could also be used as technical rooms for the passage of installations.



3

## SKYRAIL, RESIDENTIAL DISTRICT, DAKAR, SENEGAL

As a viable alternative to traditional hollow core slabs, Skyrail has enabled significant savings in time and materials, while also giving interiors an unmistakable architectural style and a feeling of high quality.



# AIRPLAST



**SYSTEM FOR LIGHTENING  
OF ONE-WAY SLABS  
WITH FLAT SOFFIT**



# THE SOLUTION

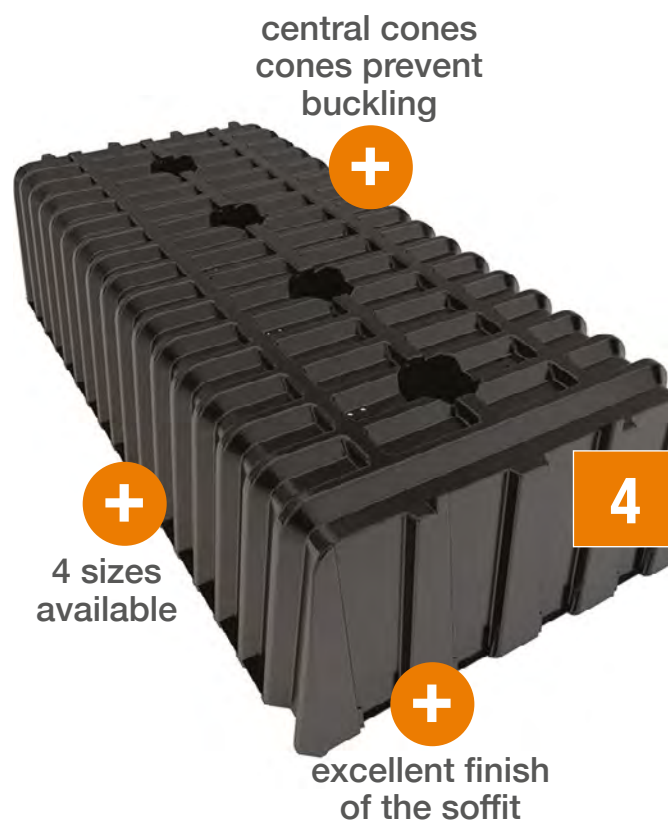
Safe and advanced system for the construction of semi-prefabricated slabs (predalles) and in-situ cast slabs with one-way behaviour and flat soffit.

Airplast is the innovative alternative to polystyrene lightening, a material typically used in these floors.

## ONE-WAY CEILINGS FOR CIVIL AND COMMERCIAL USE

Geosol is a special alternative solution to Airplast for the construction of one-way slabs directly on site.

The slightly smaller size of the formwork and the different heights available make the use of Geosol effective in all those cases where the use of Airplast may not be easy.

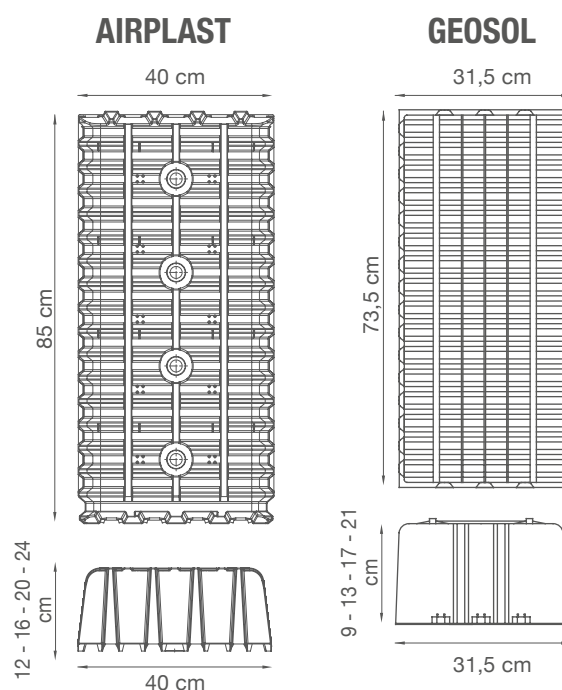


### TECHNICAL DATA AIRPLAST

	H12	H16	H20	H24
Dimension (cm)	85 x 40			
Packing size (cm)	85 x 120 H232	85 x 120 H236	85 x 120 H250	85 x 120 H260
Material	Graplene (Recycled polypropylene compound)			
Piece weight (kg)	1,75	1,86	2,01	2,23
No. of pieces / pallet	300	300	300	300

### GEOSOL TECHNICAL DATA

	H19	H13	H17	H21
Dimension (cm)	73,5 x 31,5			
Packing size (cm)	100 x 120 H240	100 x 120 H240	100 x 120 H240	100 x 120 H240
Material	Graplene (Recycled polypropylene compound)			
Piece weight (kg)	1,20	1,25	1,30	1,35
No. of pieces / pallet	350	350	350	350



# ADVANTAGES



Airplast is a viable and sustainable alternative to the use of conventional lightweighting for predalles. Its shape is its main strength, giving it several advantages. Its use allows the structure to achieve excellent performance in case of fire and seismic response, while maintaining a simple design and construction approach, typical of one-way slabs.

## STORAGE

Thanks to its stackability, Airplast can be stored on site taking up very little space, where space for stacking material is sometimes very difficult to find compared to normal EPS lightweighting.

Its shape and stackability make this product an excellent substitute for normal methods of lightening in predalles. In addition, thanks to its high strength, Airplast pre-installed in predalles Airplast is pre-installed in the predalles and guarantees the stacking of up to 5 sheets.

## SPEED

Installation is extremely quick and easy, and the lower coupling feet allow perfect fixing to the still fresh concrete.

The insertion of Airplast ensures accuracy in locating the voids created, unlike normal EPS which tends to shatter.

## CALPESTY

Airplast offers a greater guarantee against impact than normal EPS, as it remains intact at all times thanks to its remarkable resistance, due to the composition of the material with which it is produced.

This allows operators to work safely and quickly without element breakage requiring costly repairs.

# TECHNICAL ADVANTAGES



4

w

## **NO BONDING**

The compact nature of the polypropylene that makes up Airplast makes the product totally watertight.

This characteristic makes Airplast immune to the problem of soaking of the fillers during laying or storage on site, a drawback that is instead found with traditional methods and that in the medium and long term can deteriorate the work.

## **NO BLOWERS**

Airplast, unlike polystyrene, does not contain harmful gases such as styrene and therefore does not need vents to evacuate the air.

As well as simplifying installation, this avoids the possibility of such gases under pressure exploding and damaging the slab.

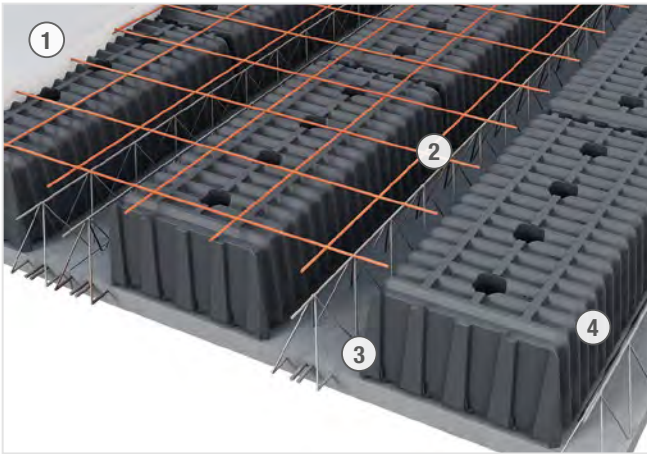
## **FINISH**

The impermeability to water and the absence of vents gives considerable advantages to the finished work.

Specifically, the pedalles slabs made with Airplast can count on a high-quality, long-lasting finish on the underside.

In addition, as polypropylene is a compact and resistant material, Airplast offers a guarantee of lightening and avoids the classic crumbling or actual detachment of lightening as happens with EPS.

# AIRPLAST LAYING PHASES



The Airplast formwork is ideally suited for use with precast slabs. The elements are placed on the fresh concrete in the factory and the slabs are transported to the construction site ready to be laid. Compared to EPS, it retains the same operability.

- ① COMPLETION CAST NERVATURE
- ② ELECTROWELDED MESH
- ③ BOTTOM SLAB
- ④ AIRPLAST FORMWORK

## AIRPLAST, THE VERSATILE FORMWORK

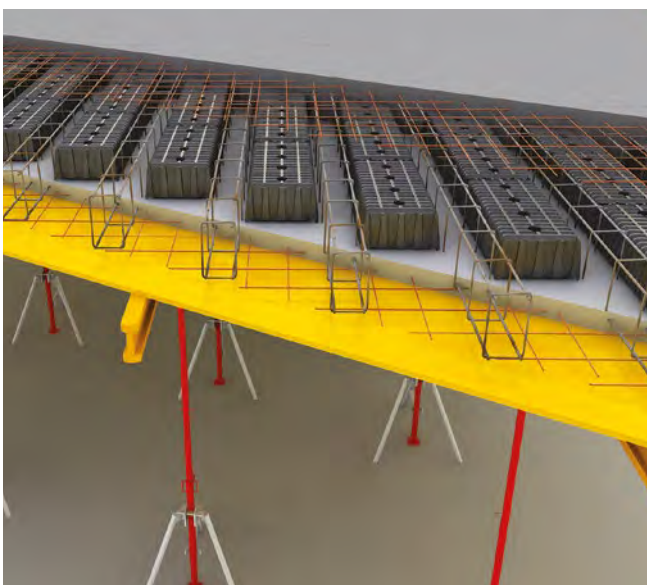


The cones act as a restraining element and prevent the formwork from buckling when stepped on.

- Ⓐ CENTRAL THROUGH CONES
- Ⓑ LATERAL STIFFENERS
- Ⓒ FEET

## LIGHTENING IN PLACE

Airplast is also suitable for the construction of in-situ slabs; it is possible to create one-way slabs with large spans. The high footfall resistance and impermeability of Airplast formwork make construction work easier and ensure a perfect floor.



# KERBING AND LATERAL COMPENSATION

Airplast can be cut very easily and quickly to obtain the necessary compensation. At the top, the formwork is marked at the point where the cut is to be made in order to achieve the correct overlap. Cuts in different sizes also allow for a very precise follow-up of inclinations.



4

LENGTH 85 cm	LENGTH 104 cm	LENGTH 124 cm	LENGTH 143 cm

## WHY AIRPLAST INSTEAD OF EPS?

### AIRPLAST ADVANTAGES



FULL WATERPROOF



BEST ADHESION TO CLS



PERFECT FINISH OF THE SOFFIT



STACKABLE AND EASY TO STORE



**10 trucks**  
of EPS

**VS**



**1 truck**  
of Airplast

# PREDALLES PREFABRICATION WITH AIRPLAST



## ① FORMWORK PREPARATION

The manufacture of precast slabs begins with the preparation to size of the metal formwork for making the concrete base.



## ② CONCRETE CASTING

The concrete is then poured to the required thickness of the project and subsequent mechanical vibration to eliminate the air present in the cement inside the cement matrix.



## ③ POSITIONING TRUSSING AND REINFORCEMENT

The basic reinforcement of the slab is placed above the spacers. In order to ensure the necessary concrete cover, the then the trusses of the rafters and the longitudinal of the rafters and the longitudinal calculation bars of the of the predalles.



## ④ POSITIONING AIRPLAST FORMWORK

Before the concrete has set, the Airplast formwork is positioned at the height indicated in the project. The presence of the notching the lower edge of the formwork ensures optimum the formwork ensures optimal anchorage of the attachment element to the predalles. To the predalles, making the whole assembly integral without the risk of detachment.







## ⑤ PREDALLES

Floor screeds made with Airplast have characteristics of rapid installation, typical of the technology, while increasing the safety and cleanliness of the floor during positioning of the additional positioning of the additional reinforcement.







# DIMENSIONAL TABLES

## AIRPLAST

	Real size (cm)	Material	Weight (kg)	Size packaging (cm)	Number of pieces per pallet
	AIRPLAST H12 85 x 40 x H12	Graplene (Polypropylene Recycled compound)	1.75	85 x 120 x H232	300
	AIRPLAST H16 85 x 40 x H16	Graplene (Polypropylene Recycled compound)	1.86	85 x 120 x H236	300
	AIRPLAST H20 85 x 40 x H20	Graplene (Polypropylene Recycled compound)	2.01	85 x 120 x H240	300
	AIRPLAST H24 85 x 40 x H24	Graplene (Polypropylene Recycled compound)	2.23	85 x 120 x H244	300

4

## GEOSOL SERIES

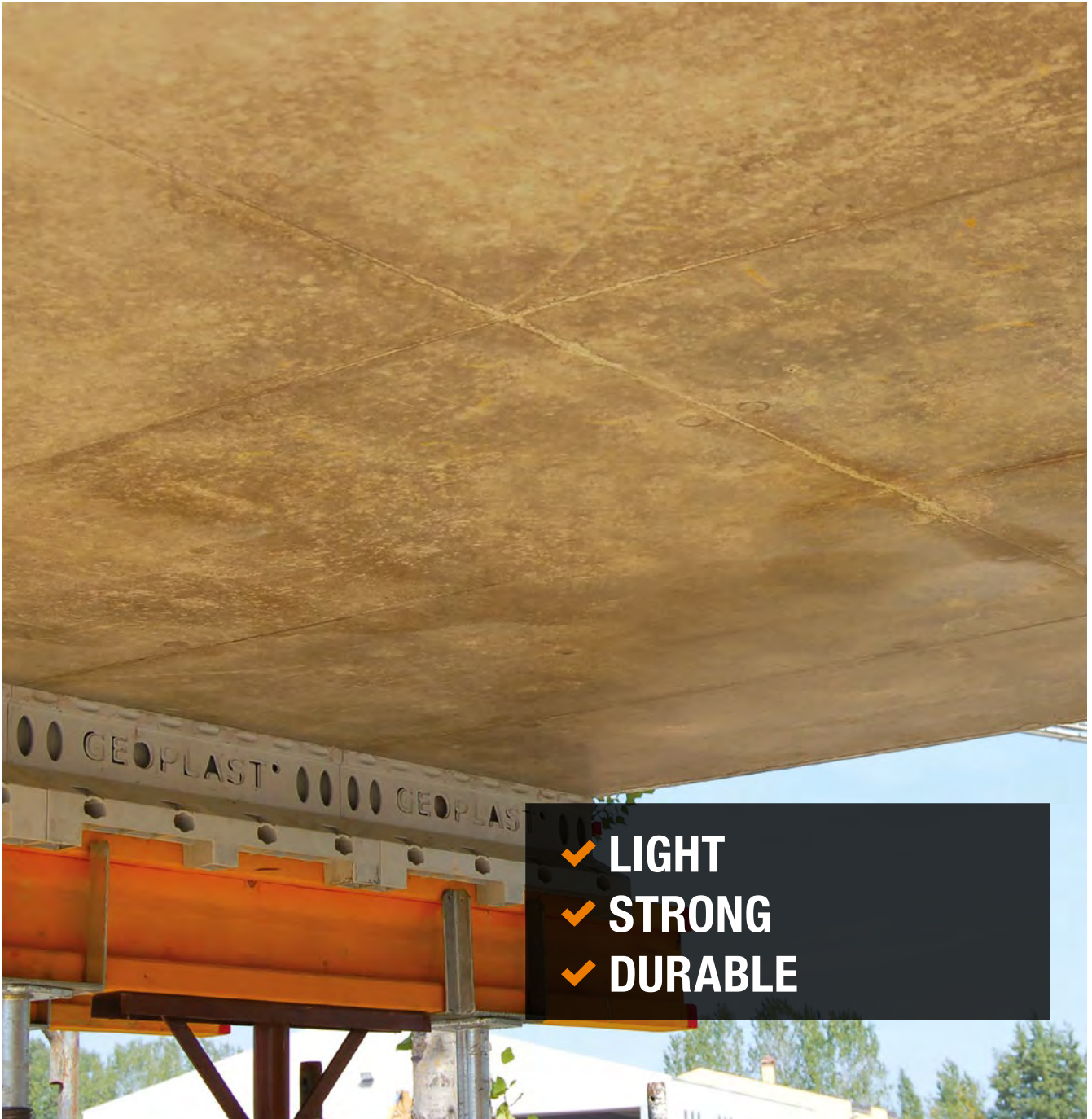
	Real size (cm)	Material	Weight (kg)	Size packaging (cm)	Number of pieces per pallet
	GEOSOL H9 73,5 x 31,5 x H9	Graplene (Polypropylene Recycled compound)	1.20	100 x 120 x H240	350
	GEOSOL H13 75 x 32,5 x H13	Graplene (Polypropylene Recycled compound)	1.25	100 x 120 x H240	350
	GEOSOL H17 75 x 32,5 x H17	Graplene (Polypropylene Recycled compound)	1.30	100 x 120 x H240	350
	GEOSOL H21 75 x 32,5 x H21	Graplene (Polypropylene Recycled compound)	1.35	100 x 120 x H240	350

## APPLICATION OF PREFABRICATED SLABS

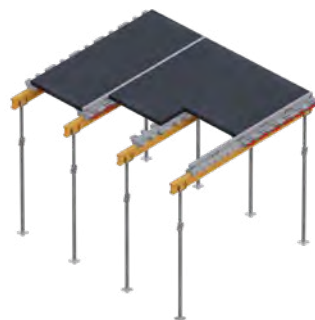


The slab commonly referred to as 'predalle' is defined as semi-prefabricated in that one part (usually consisting of the base slab, reinforcement trusses and fillers) is made in the factory while the completion, consisting of the top reinforcement and finish, is made directly on site.

# GEOSKY



## FORMWORK REUSABLE FOR FLAT FLOORS



# THE SOLUTION

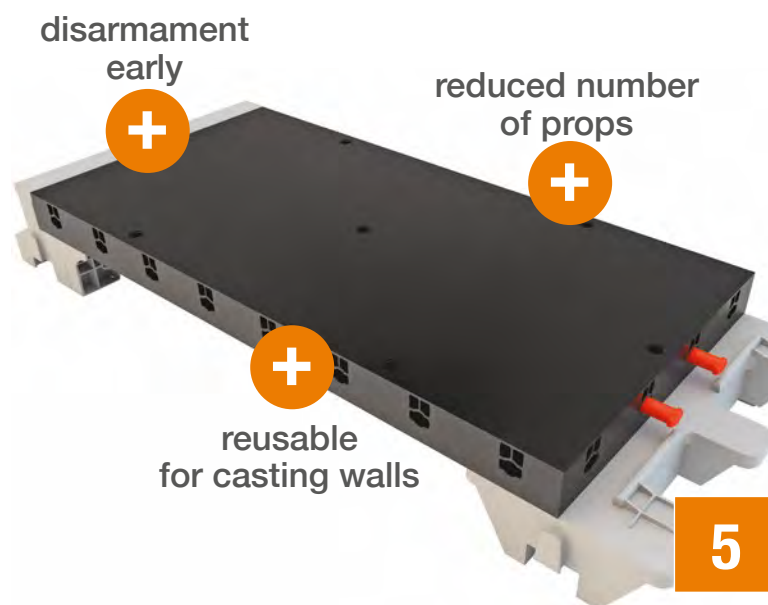
Geosky is a reusable modular system designed for flat soffit formwork.

With Geosky it is possible to create both solid and lightweight concrete slabs, as well as classic joisted concrete slabs.

Geosky allows for early stripping, immediately recovering part of the material used to use it for other projects on the site, without waiting for the casting to fully cure.

The material from which it is made guarantees a high number of uses without the need for release agents.

## FORMWORK FOR FLAT DECKS

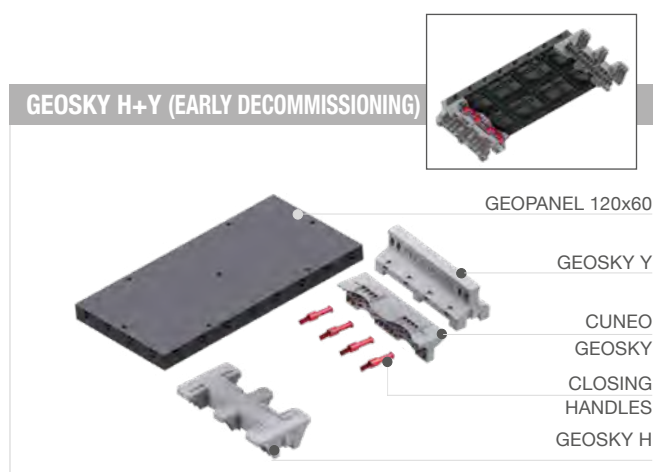


## SOLUTION GEOSKY

The Geosky system offers two different installation methods. Geosky H+Y offers advantages in the event of early decommissioning, while the GEOSKY HS solution is optimal for practicality where speed of installation and reduced costs are preferred.

### TECHNICAL DATA

SYSTEM ELEMENTS		PANELS
Material	Gratene (Recycled ABS Compound)	
Elements of the system	Dimensions nominal (cm)	Dimensions nominal (cm)
<b>GEOSKY TRAVET Y</b>	19,1 x 60,5 x H20	120 x 60
<b>GEOSKY TRAVET H</b>	31 x 60,5 x H12,1	15 x 60
<b>GEOSKY TRAVET HS</b>	13 x 60,5 x H5,8	20 x 60
<b>CUNEO GEOSKY</b>	16 x 60,5 x H11,8	25 x 60
<b>TWIN ANGLE</b>	30,3 x 30,3 x H10	30 x 60
		35 x 60
		40 x 60



# ADVANTAGES



Modular and reusable formwork system for the construction of formwork floors for the casting of flat soffit slabs.

## **DISARMAMENT EARLY**

Geosky allows partial or total early removal in complete safety and speed, without changing the shoring system

Geosky can be completely disassembled and stored even in wet locations for reuse many times.

## **MODULARITY**

The Geosky system is used in combination with the Geopanel system. Geopanel is the only panel on the market that allows for both flat decks and walls.

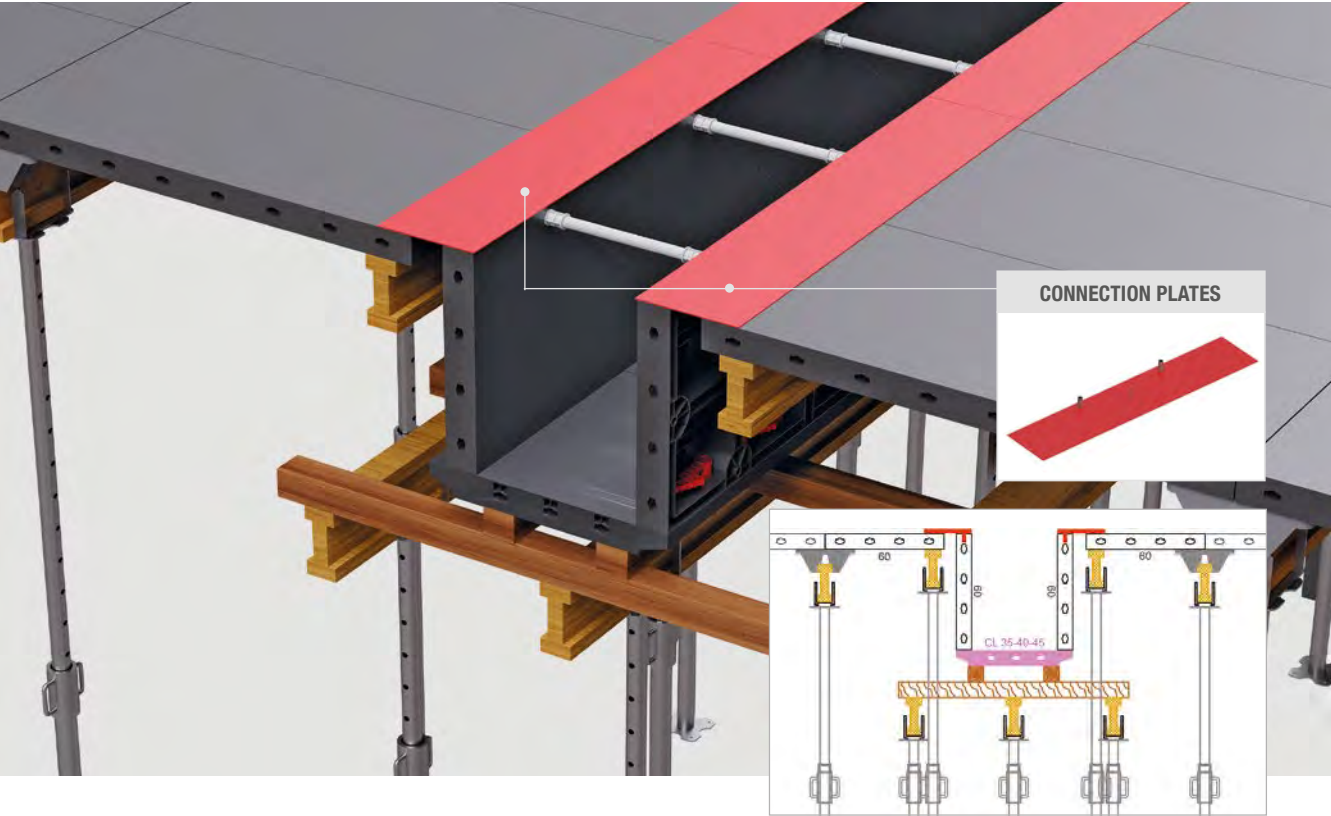
Thanks to the design of the elements, decks of any shape can be produced very easily and quickly.

## **NO DISARMANTS**

The Geosky system consists of ABS elements that do not require the use of release agents.

The concrete does not adhere to the plastic, allowing easy dismantling and quick cleaning without the use of special cleaning agents, but only with a little water.

# FORMWORK FOR EXTRA-THICK BEAMS



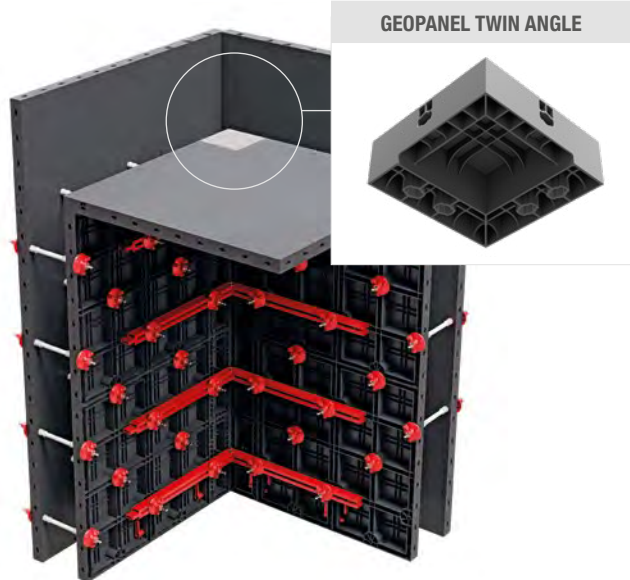
5

Connecting plates to connect the floor formwork to the beam formwork.

## SINGLE WALL AND FLOOR CASTING CONNECTION PLATES

In cases where you choose to cast wall and slab simultaneously (see: monolithic casting) the Geopanel Twin Angle panel is used for the connection between the corner of a wall formwork with Geopanel and the corner of the slab formwork with Geosky.

The connecting slabs are available in models from 0.60 m to 1.20 m in length to interface with any side of Geopanel 120x60, for horizontal adjustments of up to 10 cm.

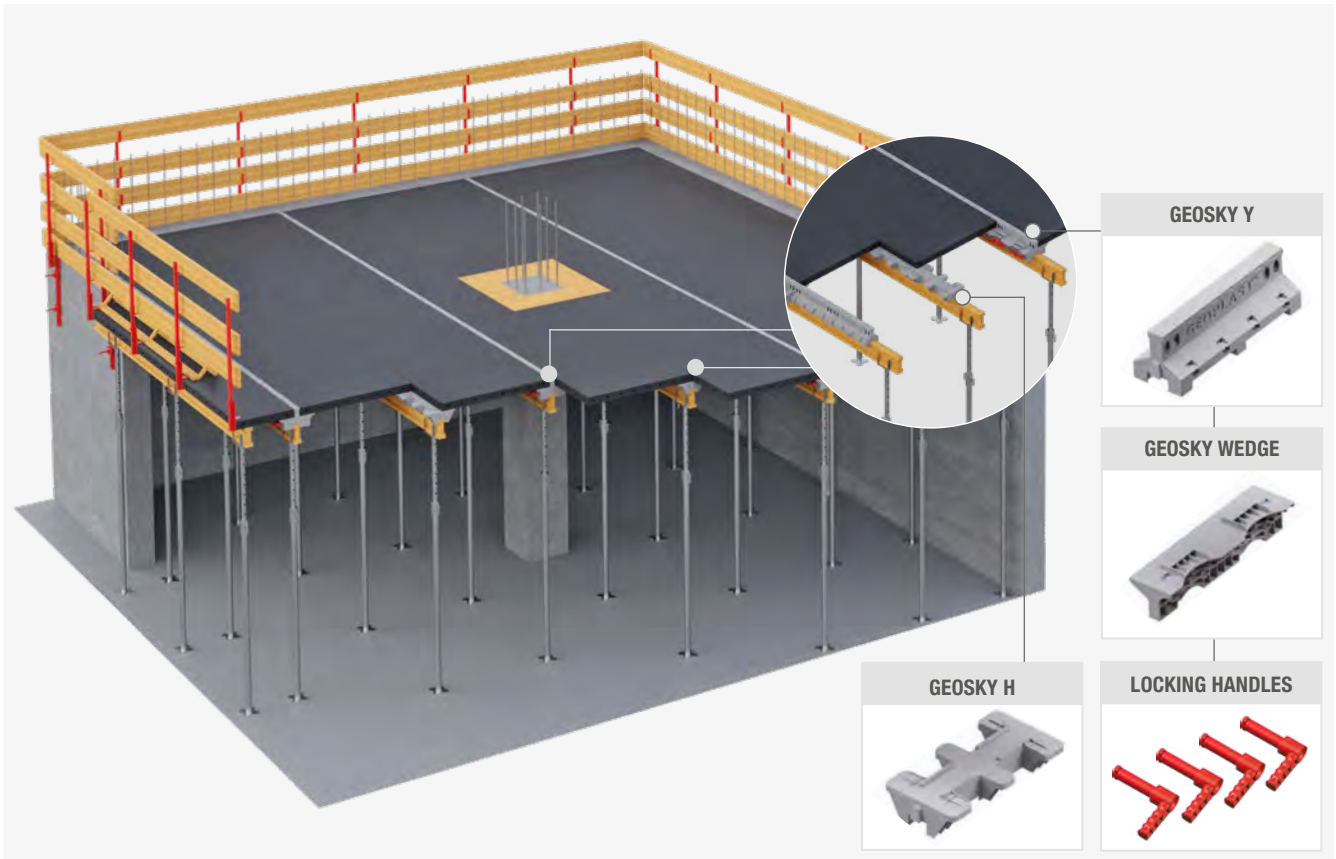


## EXPANSION PLATES

Formwork with a large surface area and without interruptions, in the presence of high ambient temperature conditions, requires the management of thermal expansion of the formwork. Geosky expansion plates have this function, and are available in two lengths 120 cm and 60 cm, ensuring dimensional compatibility with Geopanel in both directions.



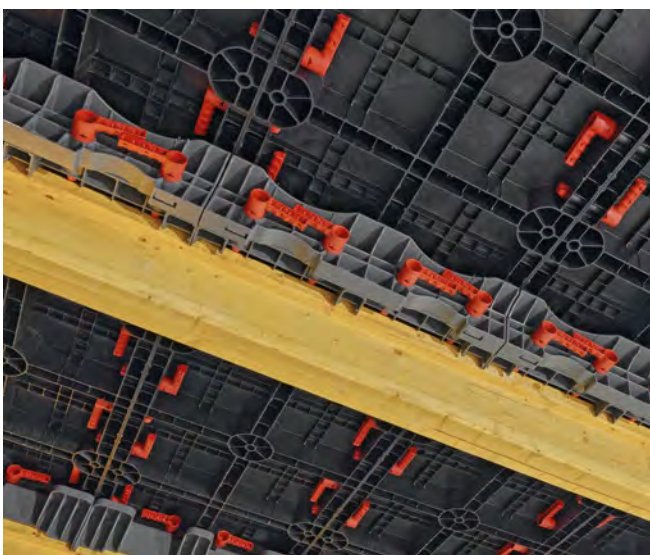
# EARLY RELEASE



## GEOSKY: GEOPANEL FOR ROOF SLABS

Geosky is a series of accessories which turn Geopanel into an horizontal roof slab formwork system. Various options are available, depending from the priority of the construction site: the “Y+H” option allows for shorter waiting time before partial formwork dismantling, while the “HS” option caters for slower but more investment-sensitive formwork rotation time.

After dismantling the Geopanel elements can be used again for another roof slab or for vertical applications such as walls or foundations, making the system even more flexible in its applications.



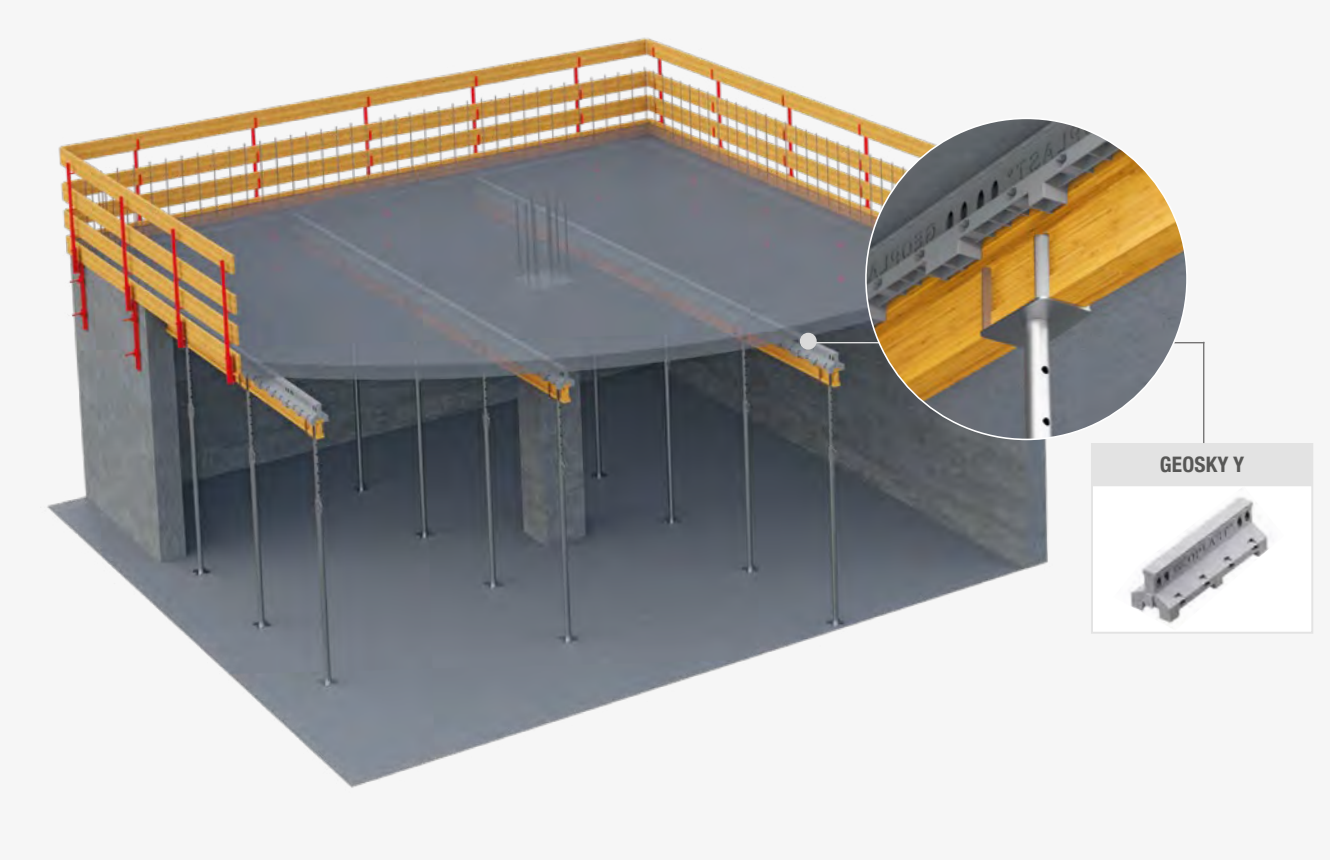
## EARLY DISMANTLING

## DUAL-USE

## LIGHT AND SAFE

Element	Dimensions (mm)	Contact surface (m <sup>2</sup> )	Weight (kg)
<b>GEOSKY Y</b>	191 x 605 x 200	0.036	2.67
<b>GEOSKY WEDGE</b>	160 x 605 x 118	-	2.67
<b>GEOSKY H</b>	310 x 605 x 121	-	2.69
<b>GEOSKY HS</b>	130 x 605 x 40	-	0.62
<b>TWIN ANGLE</b>	303 x 303 x 100	0.152	3.96

# FIXED FORMWORK SOLUTION



5

## EARLY DISMANTLING

When the early dismantling (Y+H) option is chosen, Geopanel is supported by alternating Geosky H-Beams and Geosky Y-Beams with two Geosky Wedges attached. The H-Beams and the Wedges form panel-holding ledges.

When the Geosky Wedges and H-Beams are removed it is possible to remove the Geopanel elements too, leaving the sole Geosky Y-Beams to support the slab until concrete is fully cured.

Geosky HS-Beams work the same way as Geosky H-Beams, but are lighter and have a smaller contact surface. All the Geosky Beam elements rest on standard H-20 timber beams. For further technical details refer to the Geosky user manual.



# FORMWORK FOR SLABS

The elements of the system are very light and can be easily moved and installed, reducing construction time. Weighing just 11 kg, Geosky can be moved quickly around the site without the need for cranes or mechanical equipment.



# GEOPANEL INVENTS ATTIC

Geosky is a reusable plastic formwork system for making flat decks for laying slabs. Its innovative system allows, thanks to the main beam with sliding wedge, fast assembly and dismantling with a reduction in the time needed to turn the formwork material on site and a consequent increase in the speed of the casting phases. The system is made up of Geopanel 120X60 panels (with a maximum weight of 11 kg) and 3 plastic joists to be suitably positioned above the traditional H20 wooden beams that allow for early stripping.





# EARLY DECOMMISSIONING

Geosky, thanks to its system of accessories, allows early stripping of the floor. Early stripping consists in removing most of the elements that make up the system before the canonical 28 days of concrete curing have been reached. This operation is facilitated by the Travetto Y + Cuneo system, which allows the Geopanel panels to be removed while leaving the floor propped up, thus avoiding deformation of the floor itself.



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# GEPANEL FLOORS & WALLS

The Geopanel panel that makes up the Geosky system is the only panel that can be used to build both walls and floors. Being made of Gratene (recycled ABS Compound) it is very resistant (reusable more than 100 times) and light, guaranteeing handling without mechanical means. With a single system it is therefore possible to carry out several operations, vertical structures and horizontal structures, on the same site.



# GEOSKY H+Y (EARLY DISMANTLING)

Slab thickness (mm)

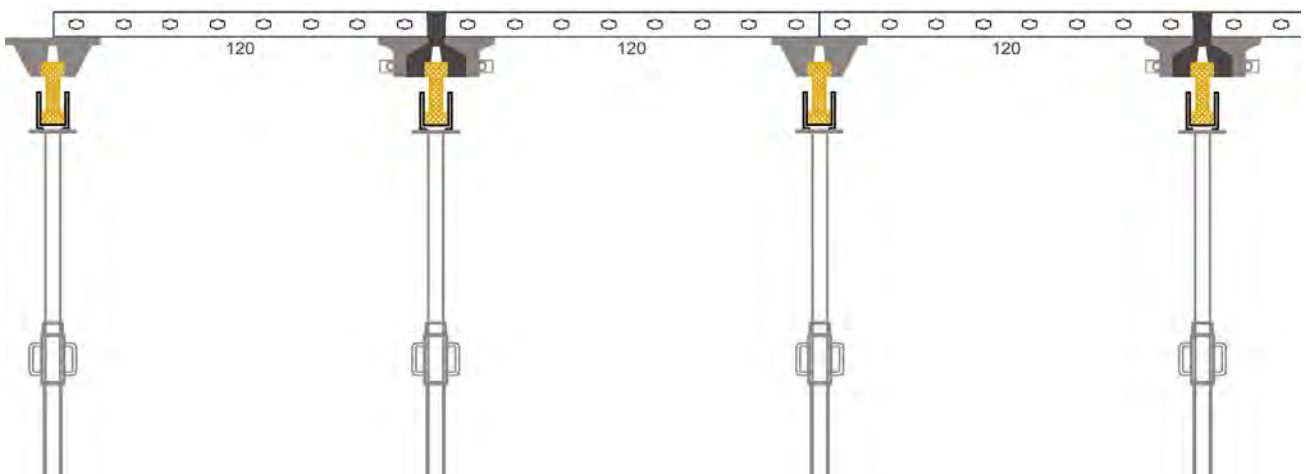
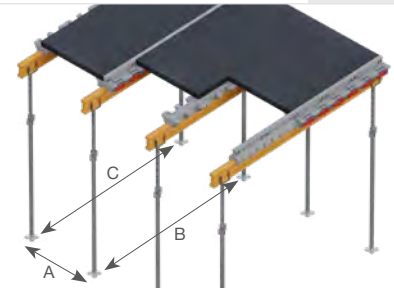
FORMWORK INSTALLATION: PROPPING LAYOUT	≤100	110÷150	160÷200	210÷250	260÷300	310÷400
A - Max distance between the reinforcement Beams [A] (m)	1.24	1.24	1.24	1.24	1.24*	0.635
B - Max distance between the props on Y-Beams [B] (m)	2.00	1.60	1.40	1.30	1.80	1.40
C - Max distance between the props on H-Beams [C] (m)	1.80	1.80	1.80	2.20	1.80	1.60

POST-PROPPING REQUIREMENTS	≤100	110÷150	160÷200	210÷250	260÷300	310÷400
A - Max distance between the support Beams [A] (m)	2.48	2.48	2.48	2.48	2.48	1.24
B - Max distance between the props on Y-Beams [B] (m)	2.00	1.60	1.40	1.30	1.80	1.40
C - Max distance between the props [C] (m)	3.60	3.30	3.30	2.80	3.30	2.80

\* insert the crossbar with props spaced 2.2 m

NOTE: Dismantling time at 20÷30°C 7 days for Geosky H-Beams and Geopanel, 28 days for Geosky Y-Beams.  
By temperature >30°C waiting time reduced to 6 days.

- Assumed props type B (EN 1065) extended to 3 m, Q1300 kg.
- Assumed H20 Wooden Beam (EN 13377).



# GEOSKY HS (STANDARD DISMANTLING)

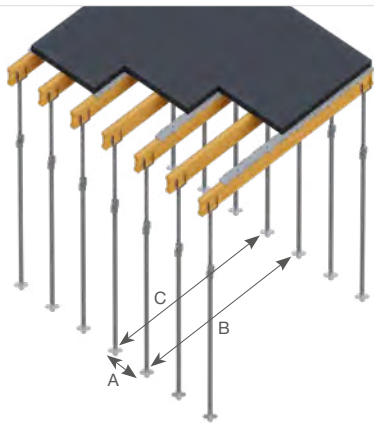
PROPPING	Slab thickness (mm)					
	≤100	110÷150	160÷200	210÷250	260÷300	310÷400
A - Max distance between the reinforcement Beams [A] (m)	0.605	0.605	0.605	0.605	0.605	0.605
B - Max distance between the props on HS-Beams [B] (m)	3.60	3.30	2.70	2.40	2.10	1.70
C - Max distance between propping of intermediate H2O Beams [C] (m)	3.60	3.30	2.70	2.40	2.10	1.70

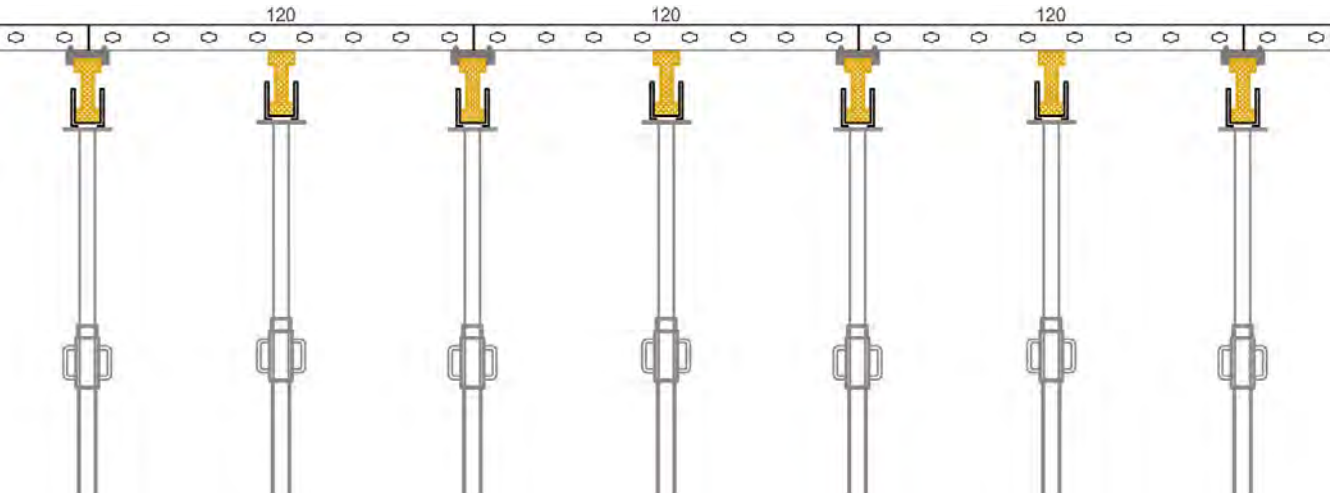
POST - PROPPING	≤100	110÷150	160÷200	210÷250	260÷300	350÷400
Max surface per prop (m <sup>2</sup> )	5.60	4.60	3.70	3.20	2.80	2.20

NOTE: Dismantling time at 20±30°C 7 days for Geosky HS-Beams and Geopanel.  
By temperature >30°C waiting time reduced to 6 days.

- Assumed props type B (EN 1065) extended to 3 m, Q1300 kg.
- Assumed H2O Wooden Beam (EN 13377).



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# INSTALLATION METHODS

## CASSERATURE



① LAYING TRAVELLETS Y + C



② LAYING TRAVELLETS H



③ LAYING GEOPANEL PANELS

## CAST REINFORCEMENT



④ LAYING ARMOUR



⑤ CLS JET

## EARLY STRIPPING



⑥ H JOIST REMOVAL







⑦ WEDGE REMOVAL








⑧ GEOPANEL PANELS

# DIMENSIONAL TABLES

## TRAVI

	Real size (cm)	Material	Weight (kg)	Size packaging (cm)	Number of pieces per pallet
 <b>TRAVETTO Y</b>	19,1 x 60,5 x H20	Gratene (Recycled ABS Compound)	2.89	100 x 121 x H216	140
 <b>WEDGE</b>	16 x 60,5 x H11,8	Gratene (Recycled ABS Compound)	1.89	75 x 120 x H190	204
 <b>TRAVETTO H</b>	31 x 60,5 x H12,1	Gratene (Recycled ABS Compound)	2.96	120 x 124 x H196	120
 <b>TRAVETTO HS</b>	130 x 605 x H58	Gratene (Recycled ABS Compound)	0.63	750 x 1210 x H2280	594

## GEO PANEL

	Real size (cm)	Material	Weight (kg)	Size packaging (cm)	Number of pieces per pallet
 <b>GEO PANEL 120 x 60</b>	121 x 60,5 x H8	Gratene (Recycled ABS Compound)	11.03	75 x 121 x H258	38
 <b>GEO PANEL 20 x 60</b>	20,2 x 60,5 x H8	Gratene (Recycled ABS Compound)	2.36	77 x 12,1 x H235	204
 <b>GEO PANEL 25 x 60</b>	25,2 x 60,5 x H8	Gratene (Recycled ABS Compound)	2.73	77 x 1210 x H2400	166
 <b>GEO PANEL 30 x 60</b>	30,3 x 60,5 x H8	Gratene (Recycled ABS Compound)	3.05	77 x 121 x H240	140
 <b>GEO PANEL 35 x 60</b>	35,3 x 60,5 x H8	Gratene (Recycled ABS Compound)	3.47	75 x 121 x H235	118
 <b>GEO PANEL 40 x 60</b>	40,4 x 60,5 x H8	Gratene (Recycled ABS Compound)	3.68	77 x 121 x H240	104

## ACCESSORIES

	Real size (cm)	Material	Weight (kg)	Size packaging (cm)	Number of pieces per pallet
 <b>GEO PANEL WP</b>	61 x 605 x H80	Gratene (Recycled ABS Compound)	1.40	80 x 120 x H245	450
 <b>HANDLE</b>	-	NYLON	0.1	200 (bag)	

# PROJECTS

Geoplast slab division projects have made it possible to construct lighter buildings with a better seismic response, limiting the use of iron and concrete with consequent benefits for the environment (less greenhouse gas emissions into the atmosphere) and for the economy of the site.



**AIRPLAST**  
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and Research Centre  
SACLAY, FRANCE



**SKYDOME**  
Office Building  
CLUJ NAPOCA, ROMANIA



**NEW NAUTILUS EVO**  
Bosch Engineering Centre  
CLUJ-NAPOCA, ROMANIA



**SKYDOME**  
Business Centre  
NOVOSIBIRSK, RUSSIA



**NUOVO NAUTILUS EVO**  
Duale Hochschule  
STOCCARDA, GERMANY



**SKYDOME**  
Le Nuage  
MONTPELLIER, FRANCE



**NEW NAUTILUS EVO**  
Marmara Tower  
ISTAMBUL, TURKEY



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